

A **Future** FOR  
THE **Sport**



**CENTER  
INSPECTION  
REPORT**

# USBC CENTER INSPECTION REPORT



## INSTRUCTIONS:

1. Please complete all fields in the Center Information Page.
- 2. All items in Section A are required to be measured and recorded for all lanes to receive certification.**
3. In Section A, for items 6 and 7, please circle which side of the level the feeler gauges were placed under and record the tilt measurement;  
**7** for 7 Pin Side, **10** for 10 Pin Side, **P** for Pin Deck Side, **F** for Foul Line Side.
4. Section B of the report is **only** required for new installations, replacement, or resurfacing of lanes. Sections A and C must be included as well.
- 5. All items in Section C of the report are required to be measured and recorded for all lanes to receive certification.**
6. For crosswise tilt measurements, please circle which side of the level the feeler gauges were placed under and record the tilt measurement;  
**7** for 7 Pin Side, **10** for 10 Pin Side.
7. For crown/depression measurements, please indicate crowns with a **(+)** symbol and depressions with a **(-)** symbol.
- 8. Please obtain all 3 required signatures on the Report Authorization Page and submit the completed document to USBC headquarters.**

Please refer to the [Lane Inspection Program Training Manual](#) in the ARC (Association Resource Center) or email [Certifications@bowl.com](mailto:Certifications@bowl.com) for any questions you may have about the inspection process or completing the report.

# USBC CENTER INSPECTION REPORT



## CENTER INFORMATION

REPORT ANNUALLY

<b>Certification Number:</b>		Center Name:		Date:	
<b>Association Number:</b>		Association Name:		Association Phone:	
<b>Center Manager:</b>	First:	Last:		Center Phone:	
<b>Center Proprietor:</b>	First:	Last:		Proprietor Phone:	
<b>Center E-Mail Address:</b>					
<b>Inspection Type:</b>	Annual Inspection: <input type="checkbox"/>	New Installation: <input type="checkbox"/>	Overlay: <input type="checkbox"/>		
<b>Total Lanes in Center:</b>		Number of Lanes Added:		Number of Lanes Replaced:	
<b>All Lanes to be Certified:</b>	Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	If no, lanes to be certified are numbered? (Ex: 9-20, 25-40):		
<b>Center Mailing Address:</b>	Street:	City:	State:	Zip:	
<b>Center Physical Address:</b> <small>(IF DIFFERENT FROM ABOVE)</small>	Street:	City:	State:	Zip:	
<b>Proprietor's Mailing Address:</b> <small>(IF DIFFERENT FROM CENTER MAILING ADDRESS)</small>	Street:	City:	State:	Zip:	
<b>Pinsetters:</b>	Manufacturer:	Model:			
<b>Lane Oil Machine:</b>	Manufacturer:	Model:			



# SECTION A: ANNUAL SPECIFICATIONS

## INSTRUCTIONS:

1. Items 1 through 8 and Section C are to be inspected annually.
2. For tilt measurements circle which side of the level the feeler gauges were placed under.
  - **7** For 7 pin side, **10** for 10 pin side, **P** for pin deck side, **F** for foul line side
3. **Copy page before inspection for centers with more than 8 lanes.**

ITEM	MEASUREMENT	DESCRIPTION	ALL LANES COMPLY?		FAILING LANE NUMBERS
			Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	
1	AUTOMATIC FOUL DEVICES	Light remains on for 10 to 15 seconds and triggers no more than 1/4" beyond of the approach side of the foul line.	Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	
2	LANE PANEL DROP-OFFS	Drop off from trailing to leading edge. Specification: 0.000 – 0.040"	Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	
3	EDGE STRIPS	(FIBER OR SYNTHETIC) Specification: Edge strips must be intact with a smooth, curved edge.	Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	
4	PIN SPOTTING	Specification: All pins must stand within their respective pin spots.	Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	

**Pin Deck Type (Circle One) Wood or Synthetic If Synthetic: Manufacturer:** \_\_\_\_\_ **Model:** \_\_\_\_\_

				Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	
				---	---	---	---	---	---	---	---	---	
5	Kickback Plate to Kickback Plate (at rear row of pins)												
	Spec Range:	59 5/8"	60"										
6	Crosswise Tilt of Pin Deck (at rear row of pins)			7	10	7	10	7	10	7	10	7	10
	Spec Range:	-0.040"	0.040"										
7	Lengthwise Tilt of Pin Deck		Between 4-7 pins	F	P	F	P	F	P	F	P	F	P
	Spec Range:	-0.187"	0.187"	Between 6-10 pins	F	P	F	P	F	P	F	P	F
8	Gutter Depth (at rear row of pins)		7 pin side										
	Spec Range:	3 3/8"	3 5/8"	10 pin side									



# SECTION B: NEW INSTALLATIONS, REPLACEMENTS, OR RESURFACING.

## INSTRUCTIONS:

1. Copy page before inspection for centers with more than 8 lanes.
2. Only inspect the affected areas.

ITEM	MEASUREMENT	DESCRIPTION	ALL LANES COMPLY?		FAILING LANE NUMBERS
			Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	
9	APPROACH DEPRESSIONS	Measured 5" from the approach side of the foul line. Specification: $\pm 0.250''$	Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	
10	APPROACH LENGTH	Length of the approach not including the foul line. Specification: Minimum of 15'	Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	
11	FOUL LINE	Width of the foul line. Specification: 3/8" to 1"	Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	
12	LANE PANEL GAPS	Width of gaps between panels. Specification: Maximum of 0.050"	Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	
13	LANE LENGTH	Distance from the foul line to the center of the headpin spot. Specification: $60' \pm 1/2''$	Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	
14	PIT DEPTHS	Distance from the pin deck surface to the pin carpet. Specification: Minimum of 4 3/4"	Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	
15	PIT LENGTHS	Distance from the rear of the pin deck to the pin curtain. Specification: Minimum 25"	Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	
16	PIN SPOTS	Specifications: Diameters: Center to Center Spacing: $12'' \pm 1/16''$	Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	
17	LENGTHWISE TILT OF LANES	Specifications $\pm 0.030''$	Yes: <input type="checkbox"/>	No: <input type="checkbox"/>	

				Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.
				---	---	---	---	---	---	---	---
18	Lane Width (at rear row of pins)										
	<b>Spec Range:</b>	41"	42"								
19	Gutter Width (at rear row of pins) From lane to kickback plate		7 pin side								
	<b>Spec Range:</b>	8 3/4"	9 3/8"	10 pin side							
20	Center of Corner Pin to Gutter Edge		7 pin side								
	<b>Spec Range:</b>	2 1/2"	3"	10 pin side							

**Wood Lane Resurface Date:** \_\_\_\_\_

# SECTION C: LANE TOPOGRAPHY

## INSTRUCTIONS:

1. Lane topography is measured annually.
2. Please record the distance from the foul line where each panel is measured. These fields are located at the top of each page.
3. For crosswise tilt measurements circle which side of the level the feeler gauges were placed under.
  - **7** For 7 pin side, **10** for 10 pin side
4. For synthetic lanes, use the synthetic lanes page.
5. For wood lanes, use the wood lanes page.
6. For lanes with multiple surface types, use the multi-surface lanes page.
  - Item 22 only applies if there is a 3rd synthetic panel or wood exposed 10 to 15' from the foul line
- 7. Copy appropriate pages for centers with more than 8 lanes.**

Note: lengthwise tilt of the pin deck (found in **Section A**) is required for all centers annually

# SYNTHETIC LANES



Center Name: \_\_\_\_\_ Lane Manufacturer: \_\_\_\_\_

Permit Number: \_\_\_\_\_ Distance from Foul Line where measurements taken: Panel 1 \_\_\_\_\_ Panel 2 \_\_\_\_\_ Panel 3 \_\_\_\_\_ Panel 4 \_\_\_\_\_ Panel 5 \_\_\_\_\_

ITEM	Crosswise Tilts, Crowns, & Depressions +/- 0.030" at installation +/- 0.040" annually	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.							
21 Synthetic Panel 1	Crosswise Tilt:	7	10	7	10	7	10	7	10	7	10	7	10	7	10	
	Crowns (+) & Depressions (-)	Right 10 board:														
		Center 20 board:														
		Left 10 board:														
22 Synthetic Panel 2	Crosswise Tilt:	7	10	7	10	7	10	7	10	7	10	7	10	7	10	
	Crowns (+) & Depressions (-)	Right 10 board:														
		Center 20 board:														
		Left 10 board:														
23 Synthetic Panel 3	Crosswise Tilt:	7	10	7	10	7	10	7	10	7	10	7	10	7	10	
	Crowns (+) & Depressions (-)	Right 10 board:														
		Center 20 board:														
		Left 10 board:														
24 Synthetic Panel 4	Crosswise Tilt:	7	10	7	10	7	10	7	10	7	10	7	10	7	10	
	Crowns (+) & Depressions (-)	Right 10 board:														
		Center 20 board:														
		Left 10 board:														
25 Synthetic Panel 5	Crosswise Tilt:	7	10	7	10	7	10	7	10	7	10	7	10	7	10	
	Crowns (+) & Depressions (-)	Right 15 board:														
		Left 15 board:														

# WOOD LANES



Center Name: \_\_\_\_\_ Lane Manufacturer: \_\_\_\_\_

Wood Lane Top Coat: Urethane:  Water Base:  Epoxy:  100% Solid:  Guardian:  Lane Shield:

Distance from Foul Line where measurements taken: Distance 1 \_\_\_\_\_ Distance 2 \_\_\_\_\_ Distance 3 \_\_\_\_\_

ITEM	Crosswise Tilts, Crowns, & Depressions +/- 0.030" at installation +/- 0.040" annually	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	
21 WOOD 10' - 15'	Crosswise Tilt:	7 10	7 10	7 10	7 10	7 10	7 10	7 10	7 10	7 10	
	Crowns (+) & Depressions (-)	Right 10 board:									
		Center 20 board:									
		Left 10 board:									
22 WOOD 30' - 40'	Crosswise Tilt:	7 10	7 10	7 10	7 10	7 10	7 10	7 10	7 10	7 10	
	Crowns (+) & Depressions (-)	Right 10 board:									
		Center 20 board:									
		Left 10 board:									
23 WOOD 50' - 55'	Crosswise Tilt:	7 10	7 10	7 10	7 10	7 10	7 10	7 10	7 10	7 10	
	Crowns (+) & Depressions (-)	Right 15 board:									
		Left 15 board:									



# MULTI-SURFACE LANES



Center Name: \_\_\_\_\_ Lane Manufacturer: \_\_\_\_\_

Permit Number: \_\_\_\_\_ Distance from Foul Line where measurements taken: Panel 1 \_\_\_\_\_ Panel 2 \_\_\_\_\_ Panel 3 \_\_\_\_\_ Panel 4 \_\_\_\_\_ Panel 5 \_\_\_\_\_

ITEM	Crosswise Tilts, Crowns, & Depressions +/- 0.030" at installation +/- 0.040" annually	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	Lane No.	
		___	___	___	___	___	___	___	___	
21 SYNTHETIC Panel 1	Crosswise Tilt:	7 10	7 10	7 10	7 10	7 10	7 10	7 10	7 10	
	Crowns (+) & Depressions (-)	Right 10 board:								
		Center 20 board:								
		Left 10 board:								
22 SYNTHETIC Panel 2	Crosswise Tilt:	7 10	7 10	7 10	7 10	7 10	7 10	7 10	7 10	
	Crowns (+) & Depressions (-)	Right 10 board:								
		Center 20 board:								
		Left 10 board:								
23 SYNTHETIC Panel 3 or WOOD - 10' - 15'	Crosswise Tilt:	7 10	7 10	7 10	7 10	7 10	7 10	7 10	7 10	
	Crowns (+) & Depressions (-)	Right 10 board:								
		Center 20 board:								
		Left 10 board:								
24 WOOD 30' - 40'	Crosswise Tilt:	7 10	7 10	7 10	7 10	7 10	7 10	7 10	7 10	
	Crowns (+) & Depressions (-)	Right 10 board:								
		Center 20 board:								
		Left 10 board:								
25 WOOD 50' - 55'	Crosswise Tilt:	7 10	7 10	7 10	7 10	7 10	7 10	7 10	7 10	
	Crowns (+) & Depressions (-)	Right 15 board:								
		Left 15 board:								

CENTER NAME: \_\_\_\_\_

Cert. # \_\_\_\_\_



**Completed copies are to be given to:**

- Local Association Manager  
(must be kept for 2 years)
- Center Representative
- USBC Headquarters

**Submit to USBC Headquarters within 10 days of inspection:**

**E-mail:**  
[certifications@bowl.com](mailto:certifications@bowl.com)

**Mail:**  
USBC Headquarters  
621 Six Flags Dr  
Arlington, TX, 76011  
ATTN: Center Inspection Coordinator

Upon submission, this center shall be placed on pending status. Once it has been verified this center meets USBC specifications, it will become certified for the current bowling season and a certificate will be delivered to the center’s mailing address on record. Should an additional inspection be required, see Center Re-Inspection Report on BOWL.com.

**REPORT AUTHORIZATION**

We, the undersigned, representing the listed bowling association, have measured and inspected the physical specifications of the lanes referred to in this report and certify the measurements listed herein to be accurate.

Lead Inspector: Print: \_\_\_\_\_ Sign: \_\_\_\_\_ Date: \_\_\_\_\_

Association Manager: Print: \_\_\_\_\_ Sign: \_\_\_\_\_ Date: \_\_\_\_\_

I hereby acknowledge receipt of this report, and apply for USBC Center Certification.

Center Representative: Print: \_\_\_\_\_ Sign: \_\_\_\_\_ Date: \_\_\_\_\_