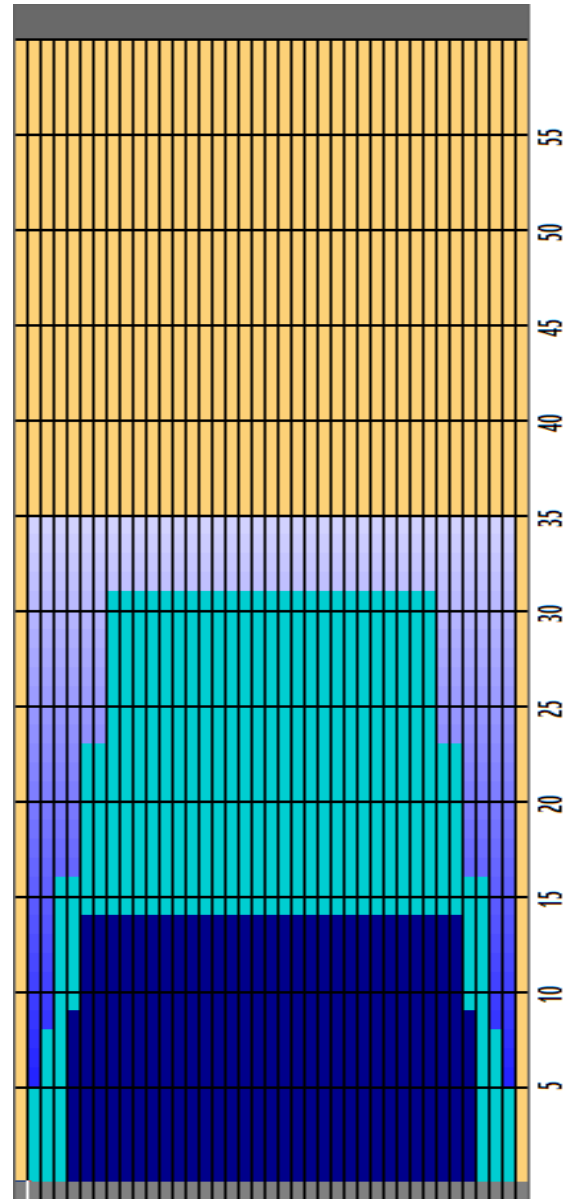


Oil Pattern Distance	35	Reverse Brush Drop	28	Oil Per Board	50 ul
Forward Oil Total	22.2 mL	Reverse Oil Total	4.45 mL	Volume Oil Total	26.65 mL
Tank Configuration	Only A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	148	0.0	5.9	5.9	7400
2	3L	3R	1	18	3	35	5.9	8.4	2.5	1750
3	4L	4R	3	18	3	99	8.4	16.0	7.6	4950
4	6L	6R	3	18	3	87	16.0	23.6	7.6	4350
5	8L	8R	3	18	3	75	23.6	31.2	7.6	3750
6	2L	2R	0	26	3	0	31.2	35.0	3.8	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	35.0	14.0	-21.0	0
2	6L	6R	2	18	3	58	14.0	8.9	-5.1	2900
3	5L	5R	1	14	3	31	8.9	7.0	-1.9	1550
4	2L	2R	0	10	3	0	7.0	0.0	-7.0	0



Cleaner Ratio Main Mix NA
 Cleaner Ratio Back End Mix NA
 Cleaner Ratio Back End Distance NA
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 60

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.7	1	1	1	1	1.7

