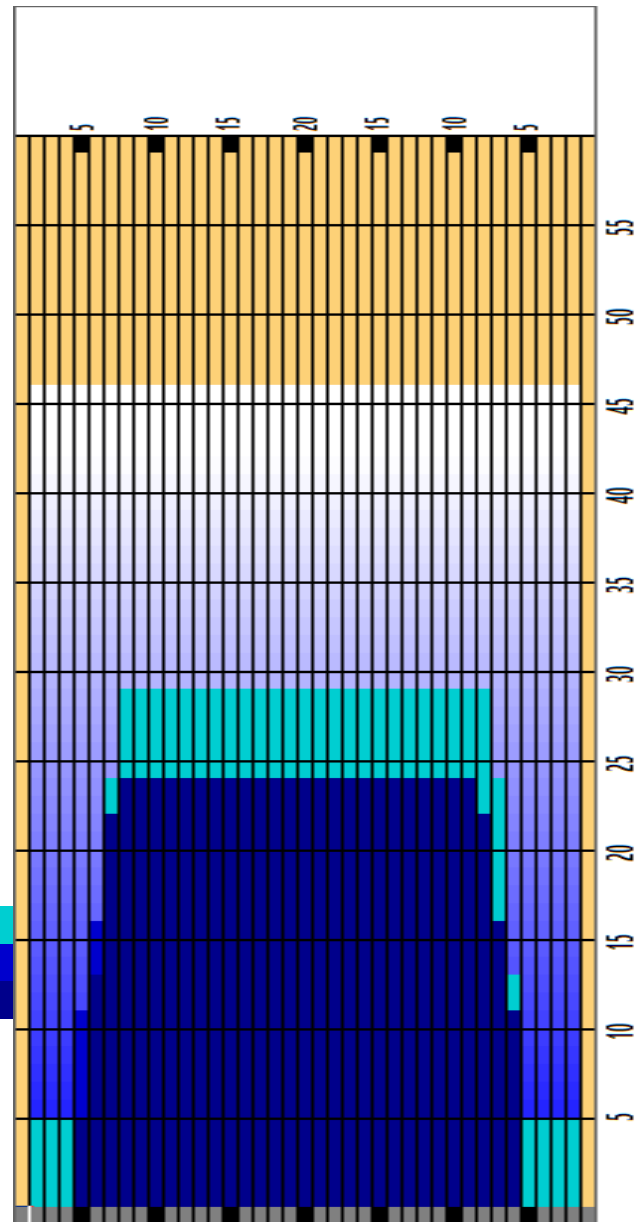


Oil Pattern Distance	46	Reverse Brush Drop	42	Oil Per Board	40 ul
Forward Oil Total	16.88 mL	Reverse Oil Total	7.68 mL	Volume Oil Total	24.56 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	5920
2	6L	6R	4	14	3	A	116	5.9	13.8	7.9	4640
3	7L	7R	4	18	3	A	108	13.8	24.0	10.2	4320
4	8L	8R	2	18	3	A	50	24.0	29.1	5.1	2000
5	2L	2R	0	18	3	A	0	29.1	42.0	12.9	0
6	2L	2R	0	22	3	A	0	42.0	46.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	46.0	24.0	-22.0	0
2	8L	9R	1	18	3	B	24	24.0	21.5	-2.5	960
3	7L	8R	2	18	3	B	52	21.5	16.4	-5.1	2080
4	6L	7R	2	18	3	B	56	16.4	11.3	-5.1	2240
5	5L	6R	2	14	3	B	60	11.3	7.4	-3.9	2400
6	2L	2R	0	14	3	B	0	7.4	0.0	-7.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.39	1	1	1	1.01	2.76

