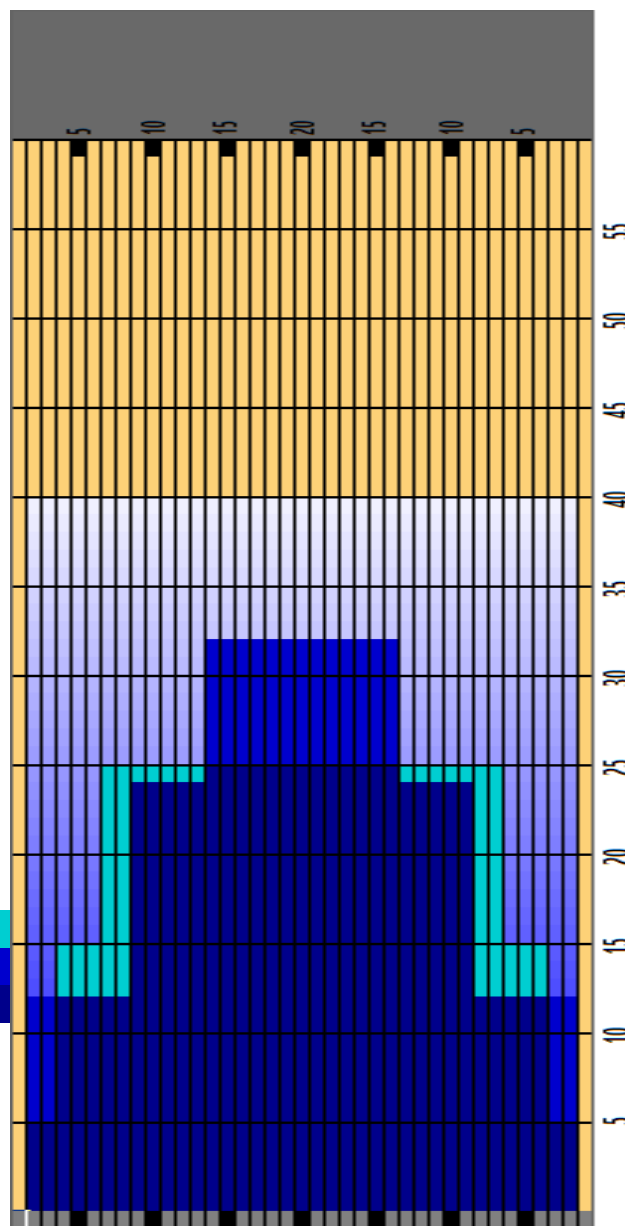


Oil Pattern Distance	40	Reverse Brush Drop	37	Oil Per Board	40 ul
Forward Oil Total	18.32 mL	Reverse Oil Total	9.12 mL	Volume Oil Total	27.44 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	10	3	A	185	0.0	5.6	5.6	7400
2	4L	4R	5	14	3	A	165	5.6	15.5	9.9	6600
3	7L	7R	4	18	3	A	108	15.5	25.7	10.2	4320
4	2L	2R	0	18	3	A	0	25.7	40.0	14.3	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	32.0	-8.0	0
2	14L	14R	3	18	3	B	39	32.0	24.4	-7.6	1560
3	9L	9R	5	18	3	B	115	24.4	11.7	-12.7	4600
4	2L	2R	2	14	3	B	74	11.7	7.8	-3.9	2960
5	2L	2R	0	14	3	B	0	7.8	0.0	-7.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.03	1.2	1.03	1.03	1.2	2.03

