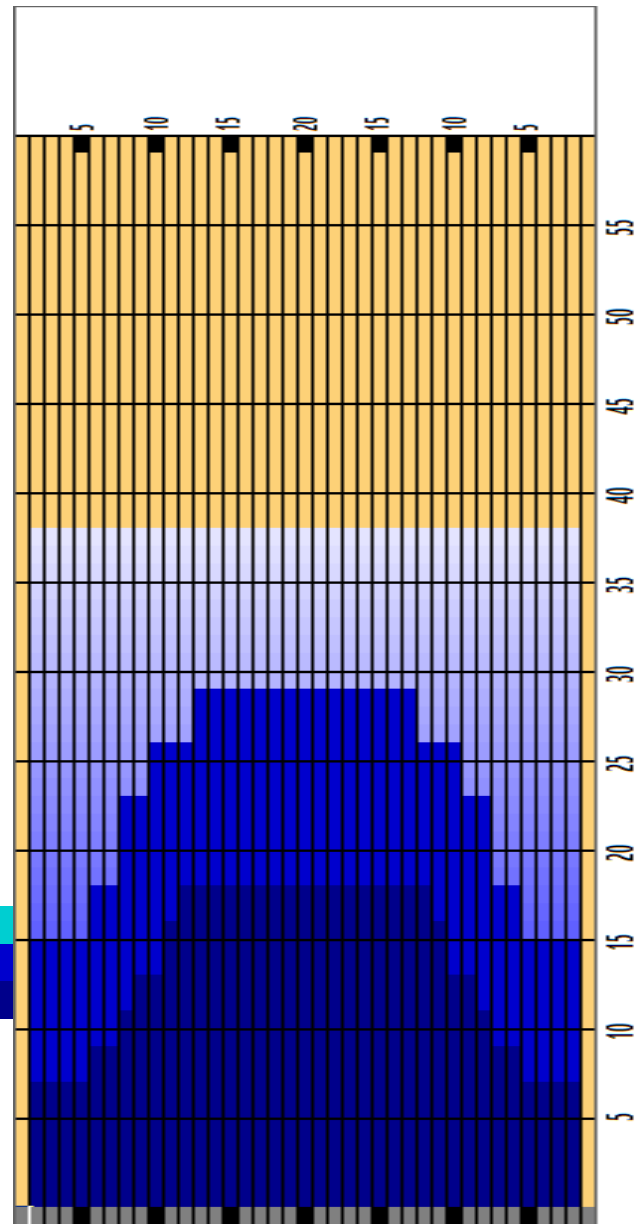


Oil Pattern Distance	38	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	14.9 mL	Reverse Oil Total	9.45 mL	Volume Oil Total	24.35 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	A	185	0.0	7.9	7.9	9250
2	6L	6R	1	14	3	A	29	7.9	9.8	1.9	1450
3	8L	8R	1	14	3	A	25	9.8	11.7	1.9	1250
4	9L	9R	1	14	3	A	23	11.7	13.6	1.9	1150
5	11L	11R	1	18	3	A	19	13.6	16.1	2.5	950
6	12L	12R	1	18	3	A	17	16.1	18.6	2.5	850
7	2L	2R	0	18	3	A	0	18.6	24.0	5.4	0
8	2L	2R	0	22	3	A	0	24.0	38.0	14.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	38.0	29.0	-9.0	0
2	13L	13R	1	22	3	B	15	29.0	25.9	-3.1	750
3	10L	10R	1	22	3	B	21	25.9	22.8	-3.1	1050
4	8L	8R	2	18	3	B	50	22.8	17.7	-5.1	2500
5	6L	6R	1	18	3	B	29	17.7	15.2	-2.5	1450
6	2L	2R	2	18	3	B	74	15.2	10.1	-5.1	3700
7	2L	2R	0	14	3	B	0	10.1	0.0	-10.1	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance        NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50  
 This Pattern Up Loaded From Slot # 14 In Lane  
 Machine On 9/10/2013 11:38 AM



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.18	1.21	1	1	1.21	2.18

