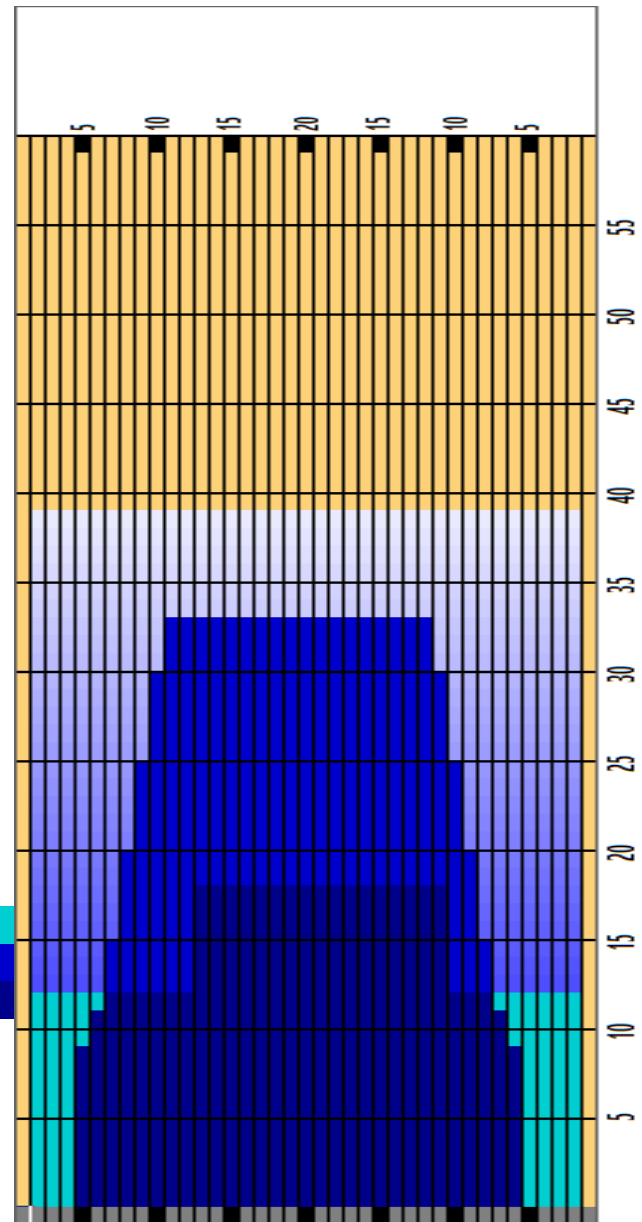


Oil Pattern Distance	39	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	12.8 mL	Reverse Oil Total	13 mL	Volume Oil Total	25.8 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	18	3	A	222	0.0	12.7	12.7	11100
2	13L	11R	2	22	3	A	34	12.7	18.9	6.2	1700
3	2L	2R	0	22	3	A	0	18.9	39.0	20.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	B	0	39.0	33.0	-6.0	0
2	11L	12R	1	22	3	B	18	33.0	29.9	-3.1	900
3	10L	11R	2	18	3	B	40	29.9	24.8	-5.1	2000
4	9L	10R	2	18	3	B	44	24.8	19.7	-5.1	2200
5	8L	9R	2	18	3	B	48	19.7	14.6	-5.1	2400
6	7L	8R	2	14	3	B	52	14.6	10.7	-3.9	2600
7	6L	7R	1	14	3	B	28	10.7	8.8	-1.9	1400
8	5L	6R	1	14	3	B	30	8.8	6.9	-1.9	1500
9	2L	2R	0	10	3	B	0	6.9	0.0	-6.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.57	1.25	1	1	1.3	2.88

