

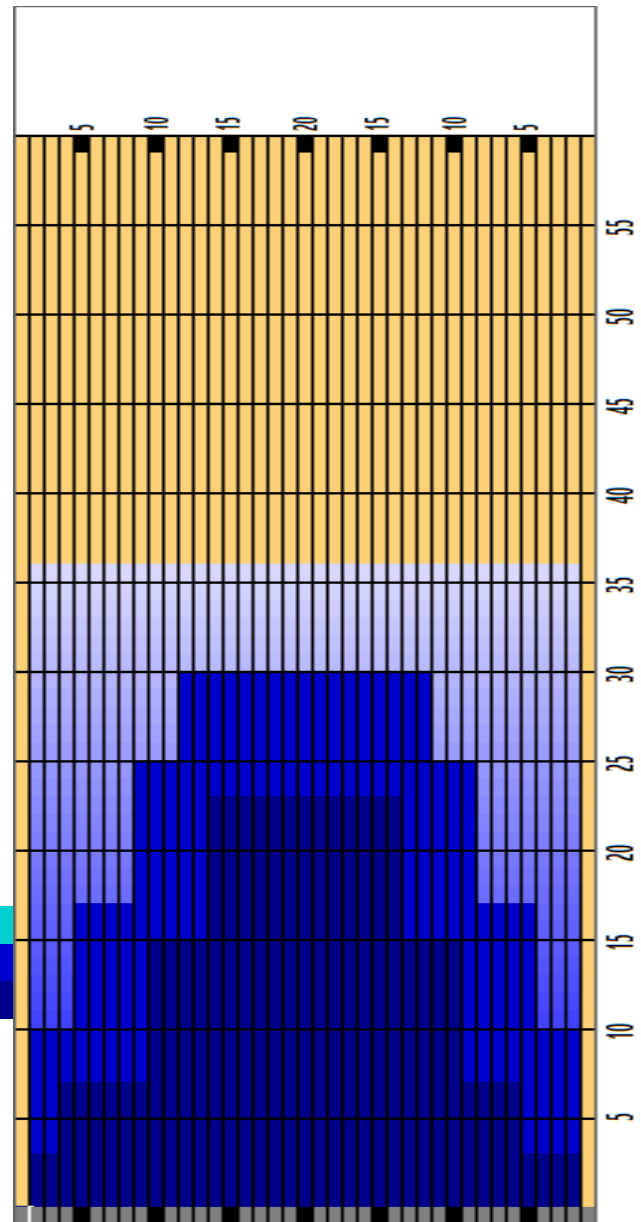
FLEX 1 - 2018 JR GOLD (AMF Garland & AMF Sparetime)



Oil Pattern Distance	36	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	13.75 mL	Reverse Oil Total	11.65 mL	Volume Oil Total	25.4 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	4L	6R	2	14	3	A	62	3.9	7.8	3.9	3100
3	10L	10R	3	18	3	A	63	7.8	15.4	7.6	3150
4	14L	14R	3	18	3	A	39	15.4	23.0	7.6	1950
5	2L	2R	0	18	3	A	0	23.0	36.0	13.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	36.0	30.0	-6.0	0
2	12L	12R	2	18	3	B	34	30.0	24.9	-5.1	1700
3	9L	9R	3	18	3	B	69	24.9	17.3	-7.6	3450
4	5L	5R	3	18	3	B	93	17.3	9.7	-7.6	4650
5	2L	2R	1	18	3	B	37	9.7	7.2	-2.5	1850
6	2L	2R	0	14	3	B	0	7.2	0.0	-7.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.7	1.47	1.03	1.03	1.47	3.03

