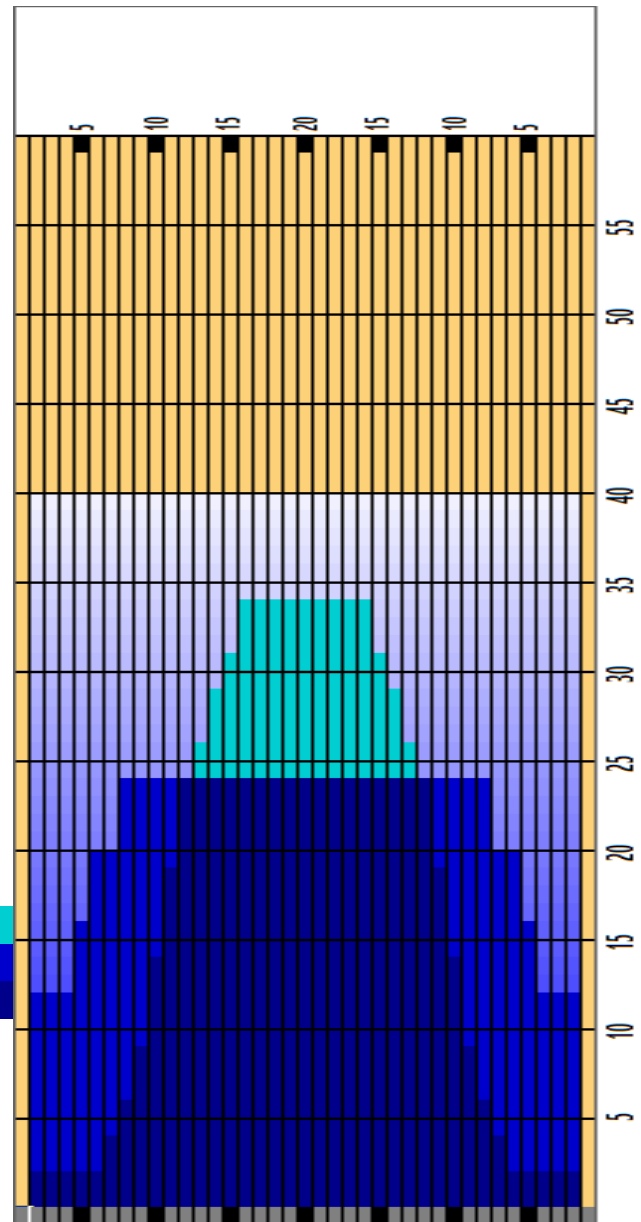


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	40 ul
Forward Oil Total	13.92 mL	Reverse Oil Total	9.76 mL	Volume Oil Total	23.68 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	3	A	111	0.0	2.8	2.8	4440
2	7L	7R	1	14	3	A	27	2.8	4.7	1.9	1080
3	8L	8R	1	14	3	A	25	4.7	6.6	1.9	1000
4	9L	9R	1	18	3	A	23	6.6	9.1	2.5	920
5	10L	10R	2	18	3	A	42	9.1	14.2	5.1	1680
6	11L	11R	2	18	3	A	38	14.2	19.3	5.1	1520
7	12L	12R	2	18	3	A	34	19.3	24.4	5.1	1360
8	13L	13R	1	18	3	A	15	24.4	26.9	2.5	600
9	14L	14R	1	18	3	A	13	26.9	29.4	2.5	520
10	15L	15R	1	18	3	A	11	29.4	31.9	2.5	440
11	16L	16R	1	18	3	A	9	31.9	34.4	2.5	360
12	2L	2R	0	22	3	A	0	34.4	40.0	5.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	24.0	-16.0	0
2	8L	8R	2	14	3	B	50	24.0	20.1	-3.9	2000
3	6L	6R	2	14	3	B	58	20.1	16.2	-3.9	2320
4	5L	5R	2	14	3	B	62	16.2	12.3	-3.9	2480
5	2L	2R	2	14	3	B	74	12.3	8.4	-3.9	2960
6	2L	2R	0	10	3	B	0	8.4	0.0	-8.4	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.33	1.48	1.05	1.05	1.48	3.33

