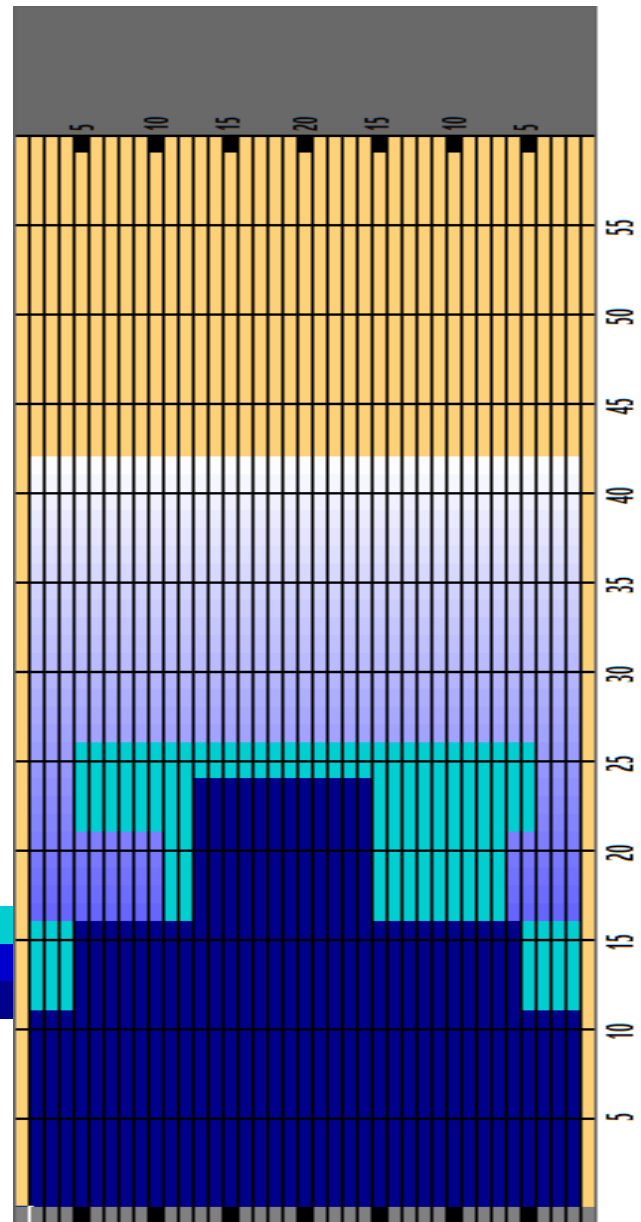


Oil Pattern Distance	42	Reverse Brush Drop	40	Oil Per Board	Multi ul
Forward Oil Total	20.2 mL	Reverse Oil Total	8.5 mL	Volume Oil Total	28.7 mL
Tank Configuration	N/A	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	50	14	3	A	148	0.0	5.9	5.9	7400
2	2L	2R	4	50	18	3	A	148	5.9	16.1	10.2	7400
3	11L	7R	2	50	18	3	A	46	16.1	21.2	5.1	2300
4	5L	5R	2	50	18	3	A	62	21.2	26.3	5.1	3100
5	2L	2R	0	50	18	3	A	0	26.3	34.0	7.7	0
6	2L	2R	0	50	22	3	A	0	34.0	42.0	8.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	3	B	0	42.0	24.0	-18.0	0
2	13L	16R	3	50	18	3	B	36	24.0	16.4	-7.6	1800
3	5L	6R	2	50	18	3	B	60	16.4	11.3	-5.1	3000
4	2L	2R	2	50	14	3	B	74	11.3	7.4	-3.9	3700
5	2L	2R	0	50	14	3	B	0	7.4	0.0	-7.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.53	1.28	1	1.1	1.19	1.53

