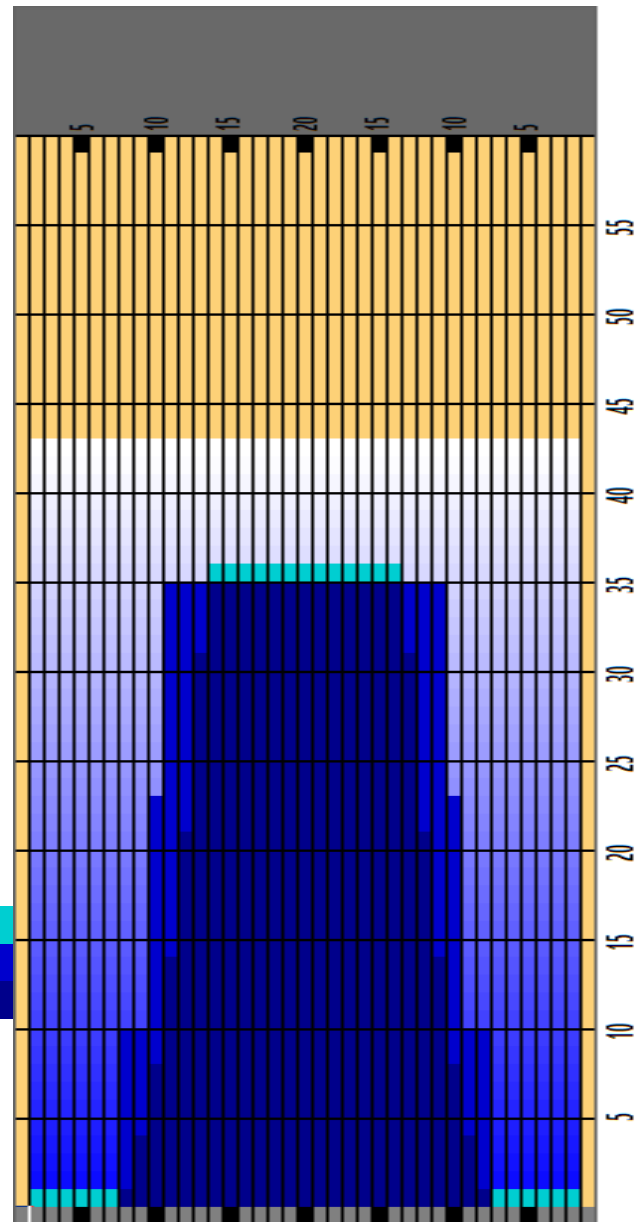


| | | | | | |
|----------------------|----------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 43 | Reverse Brush Drop | 40 | Oil Per Board | Multi ul |
| Forward Oil Total | 16.18 mL | Reverse Oil Total | 10.05 mL | Volume Oil Total | 26.23 mL |
| Tank Configuration | N/A | Tank A Conditioner | Fire | Tank B Conditioner | Fire |

| | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 2 | 40 | 10 | 3 | A | 74 | 0.0 | 1.4 | 1.4 | 2960 |
| 2 | 9L | 9R | 2 | 40 | 10 | 3 | A | 46 | 1.4 | 4.2 | 2.8 | 1840 |
| 3 | 10L | 10R | 2 | 40 | 14 | 3 | A | 42 | 4.2 | 8.1 | 3.9 | 1680 |
| 4 | 11L | 11R | 3 | 50 | 14 | 3 | A | 57 | 8.1 | 14.0 | 5.9 | 2850 |
| 5 | 12L | 12R | 3 | 50 | 18 | 3 | A | 51 | 14.0 | 21.6 | 7.6 | 2550 |
| 6 | 13L | 13R | 4 | 50 | 18 | 3 | A | 60 | 21.6 | 31.8 | 10.2 | 3000 |
| 7 | 14L | 14R | 2 | 50 | 18 | 3 | A | 26 | 31.8 | 36.9 | 5.1 | 1300 |
| 8 | 2L | 2R | 0 | 55 | 22 | 3 | A | 0 | 36.9 | 43.0 | 6.1 | 0 |

| | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 50 | 30 | 3 | B | 0 | 43.0 | 35.0 | -8.0 | 0 |
| 2 | 11L | 11R | 4 | 50 | 22 | 3 | B | 76 | 35.0 | 22.6 | -12.4 | 3800 |
| 3 | 10L | 10R | 5 | 50 | 18 | 3 | B | 105 | 22.6 | 9.9 | -12.7 | 5250 |
| 4 | 8L | 8R | 1 | 40 | 18 | 3 | B | 25 | 9.9 | 7.4 | -2.5 | 1000 |
| 5 | 2L | 2R | 0 | 40 | 10 | 3 | B | 0 | 7.4 | 0.0 | -7.4 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 16.63 | 2.41 | 1.02 | 1.02 | 2.41 | 16.63 |

