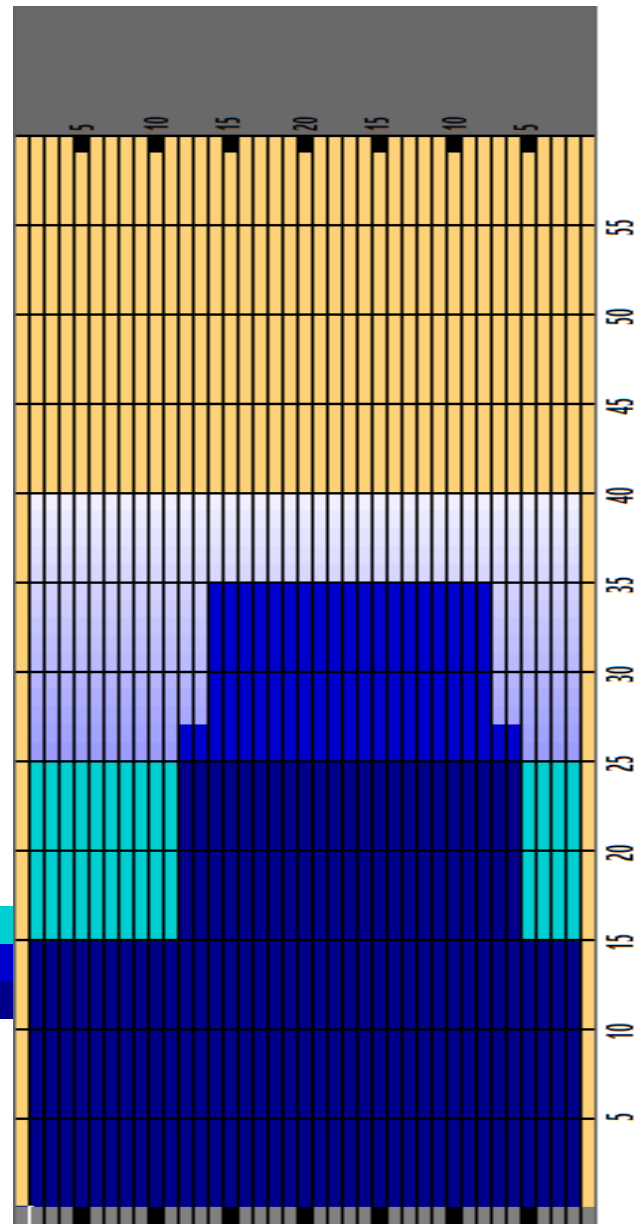


Oil Pattern Distance	40	Reverse Brush Drop	37	Oil Per Board	35 ul
Forward Oil Total	18.13 mL	Reverse Oil Total	9.905 mL	Volume Oil Total	28.035 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	10	3	A	185	0.0	5.6	5.6	6475
2	2L	2R	5	14	3	A	185	5.6	15.5	9.9	6475
3	2L	2R	4	18	3	A	148	15.5	25.7	10.2	5180
4	2L	2R	0	18	3	A	0	25.7	40.0	14.3	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	35.0	-5.0	0
2	14L	8R	3	18	3	B	57	35.0	27.4	-7.6	1995
3	12L	6R	5	18	3	B	115	27.4	14.7	-12.7	4025
4	2L	2R	3	14	3	B	111	14.7	8.8	-5.9	3885
5	2L	2R	0	14	3	B	0	8.8	0.0	-8.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.47	1.39	1.02	1	1	1.32

