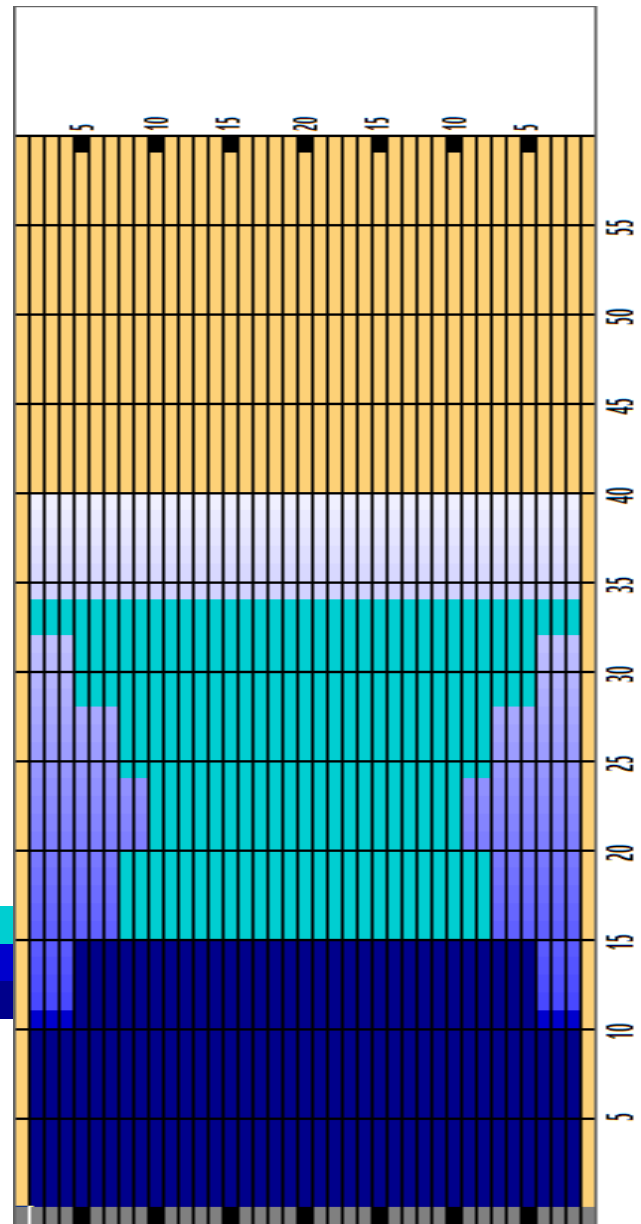


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	40 ul
Forward Oil Total	21 mL	Reverse Oil Total	5.44 mL	Volume Oil Total	26.44 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	18	3	B	185	0.0	10.2	10.2	7400
2	5L	5R	2	18	3	B	62	10.2	15.3	5.1	2480
3	8L	8R	2	18	3	B	50	15.3	20.4	5.1	2000
4	10L	10R	2	14	3	B	42	20.4	24.3	3.9	1680
5	8L	8R	2	14	3	B	50	24.3	28.2	3.9	2000
6	5L	5R	2	14	3	B	62	28.2	32.1	3.9	2480
7	2L	2R	2	10	3	B	74	32.1	34.9	2.8	2960
8	2L	2R	0	10	3	B	0	34.9	40.0	5.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	15.0	-25.0	0
2	5L	5R	2	14	3	B	62	15.0	11.1	-3.9	2480
3	2L	2R	2	14	3	B	74	11.1	7.2	-3.9	2960
4	2L	2R	0	10	3	B	0	7.2	0.0	-7.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.67	1.04	1	1	1.04	1.67

