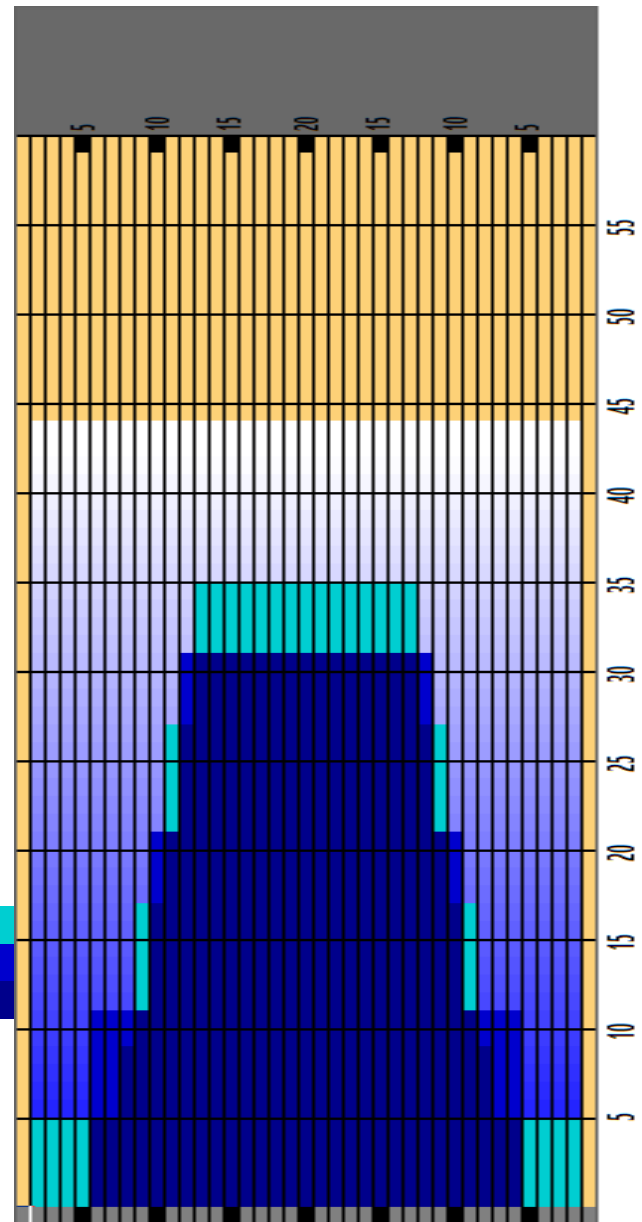


Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	16.44 mL	Reverse Oil Total	9.92 mL	Volume Oil Total	26.36 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	5920
2	8L	8R	2	14	3	A	50	5.9	9.8	3.9	2000
3	9L	9R	4	14	3	A	92	9.8	17.7	7.9	3680
4	11L	11R	4	18	3	A	76	17.7	27.9	10.2	3040
5	13L	13R	3	18	3	A	45	27.9	35.5	7.6	1800
6	2L	2R	0	18	3	A	0	35.5	44.0	8.5	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	44.0	31.0	-13.0	0
2	12L	12R	5	14	3	B	85	31.0	21.1	-9.9	3400
3	10L	10R	5	14	3	B	105	21.1	11.2	-9.9	4200
4	6L	6R	2	14	3	B	58	11.2	7.3	-3.9	2320
5	2L	2R	0	14	3	B	0	7.3	0.0	-7.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6.04	1.73	1	1	1.73	6.04

