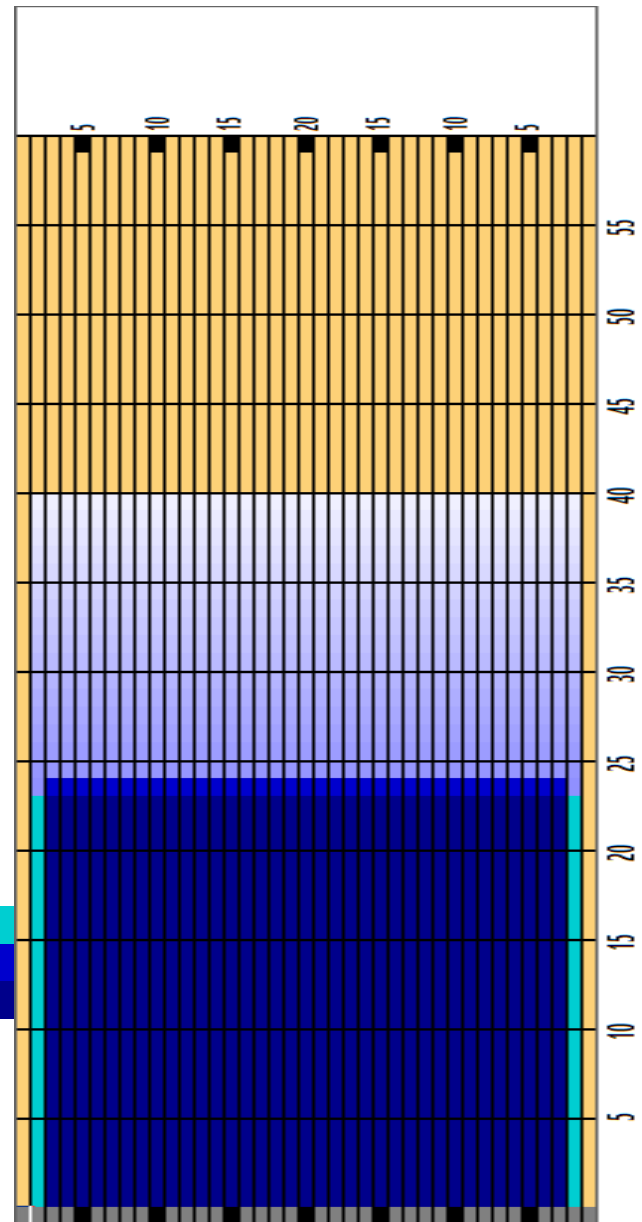


Oil Pattern Distance	40	Reverse Brush Drop	30	Oil Per Board	50 ul
Forward Oil Total	18.5 mL	Reverse Oil Total	8.75 mL	Volume Oil Total	27.25 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	2L	2R	4	18	3	A	148	3.9	14.1	10.2	7400
3	2L	2R	3	22	3	A	111	14.1	23.4	9.3	5550
4	2L	2R	0	22	3	A	0	23.4	30.0	6.6	0
5	2L	2R	0	22	3	A	0	30.0	35.0	5.0	0
6	2L	2R	0	26	3	A	0	35.0	40.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	24.0	-16.0	0
2	3L	3R	3	26	3	B	105	24.0	13.0	-11.0	5250
3	3L	3R	2	22	3	B	70	13.0	6.8	-6.2	3500
4	2L	2R	0	18	3	B	0	6.8	0.0	-6.8	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1	1	1	1	1	1

