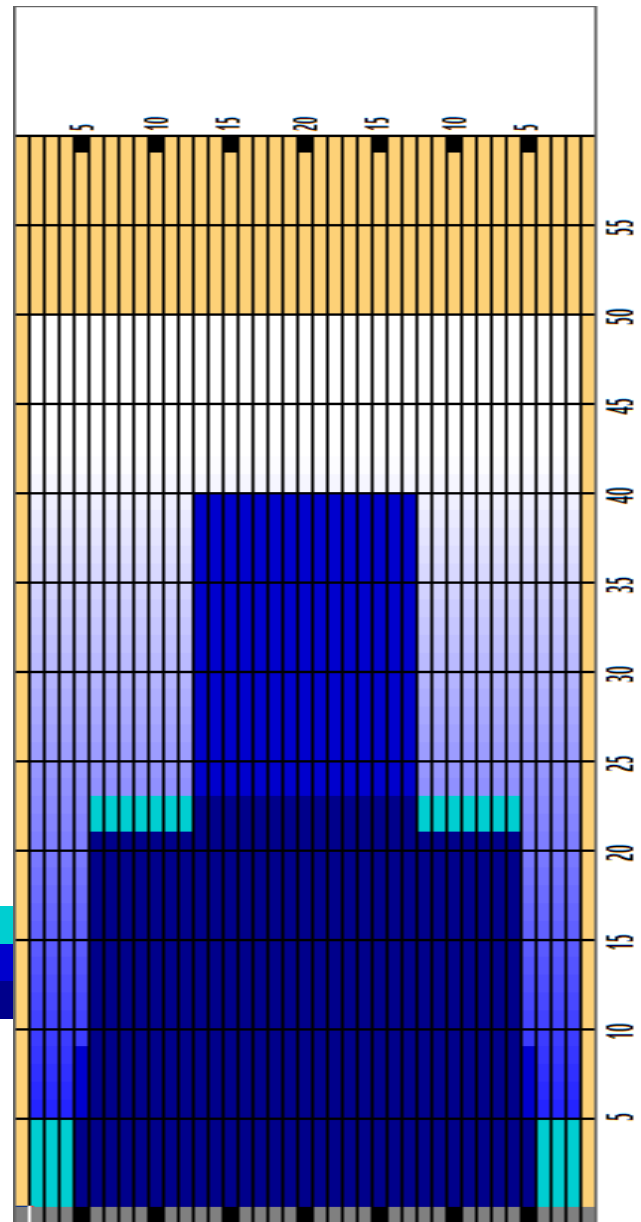


Oil Pattern Distance	50	Reverse Brush Drop	40	Oil Per Board	40 ul
Forward Oil Total	14.04 mL	Reverse Oil Total	9.48 mL	Volume Oil Total	23.52 mL
Tank Configuration	N/A	Tank A Conditioner	Navigate	Tank B Conditioner	Navigate

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	5920
2	6L	6R	7	18	3	A	203	5.9	23.7	17.8	8120
3	2L	2R	0	22	3	A	0	23.7	50.0	26.3	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	50.0	40.0	-10.0	0
2	13L	13R	6	22	3	B	90	40.0	21.3	-18.7	3600
3	6L	6R	4	22	3	B	116	21.3	8.9	-12.4	4640
4	5L	5R	1	18	3	B	31	8.9	6.4	-2.5	1240
5	2L	2R	0	14	3	B	0	6.4	0.0	-6.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.44	1.38	1	1	1.38	2.44

