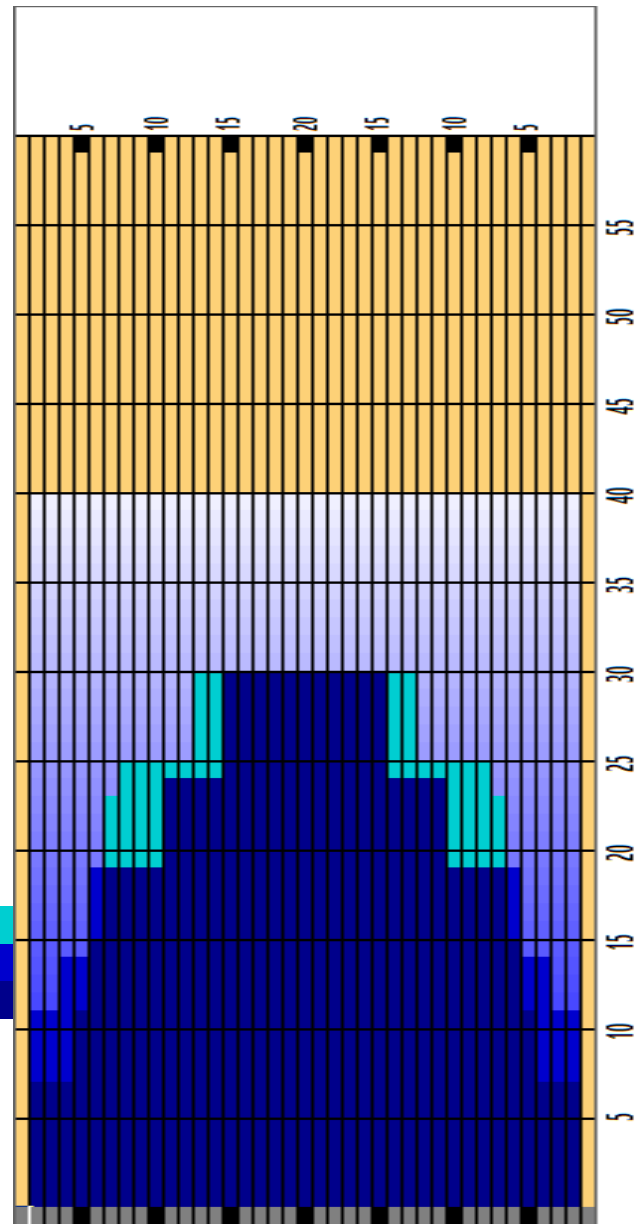


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	40 ul
Forward Oil Total	17.64 mL	Reverse Oil Total	7.52 mL	Volume Oil Total	25.16 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	A	185	0.0	7.9	7.9	7400
2	5L	5R	2	14	3	A	62	7.9	11.8	3.9	2480
3	6L	6R	2	14	3	A	58	11.8	15.7	3.9	2320
4	7L	7R	3	18	3	A	81	15.7	23.3	7.6	3240
5	8L	8R	1	18	3	A	25	23.3	25.8	2.5	1000
6	13L	13R	2	18	3	A	30	25.8	30.9	5.1	1200
7	2L	2R	0	22	3	A	0	30.9	40.0	9.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	30.0	-10.0	0
2	15L	15R	2	22	3	B	22	30.0	23.8	-6.2	880
3	11L	11R	2	18	3	B	38	23.8	18.7	-5.1	1520
4	6L	6R	2	18	3	B	58	18.7	13.6	-5.1	2320
5	4L	4R	1	18	3	B	33	13.6	11.1	-2.5	1320
6	2L	2R	1	18	3	B	37	11.1	8.6	-2.5	1480
7	2L	2R	0	14	3	B	0	8.6	0.0	-8.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.25	1.29	1.04	1.04	1.29	2.25

