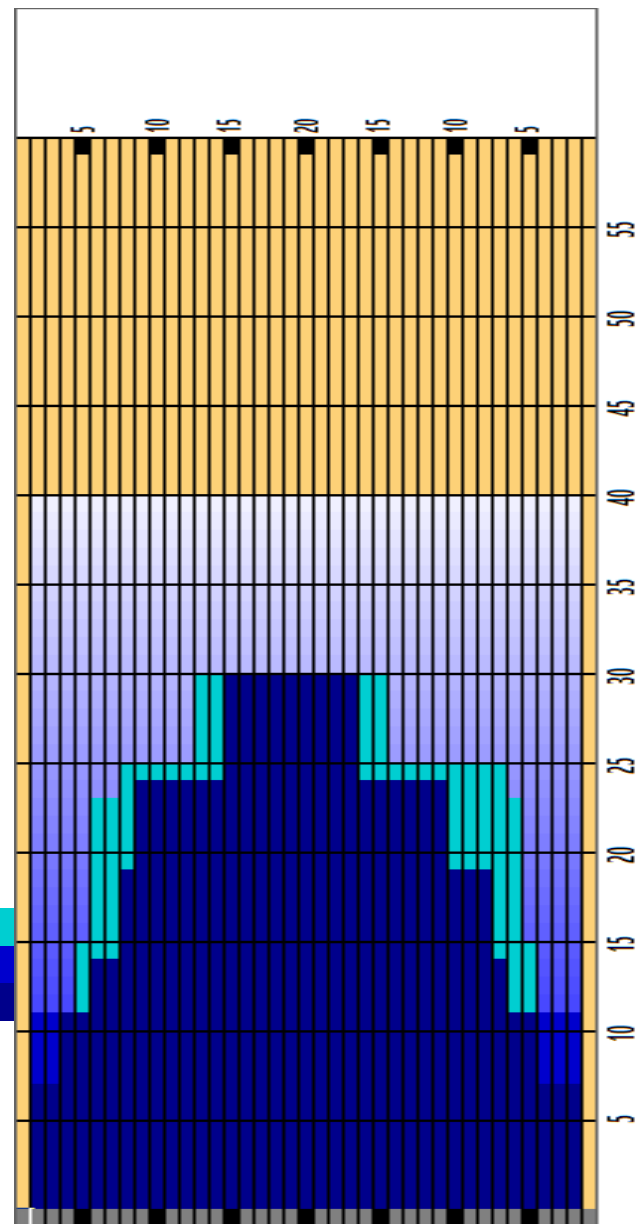


| | | | | | |
|----------------------|----------|--------------------|----------|--------------------|-----------|
| Oil Pattern Distance | 40 | Reverse Brush Drop | 40 | Oil Per Board | 45 ul |
| Forward Oil Total | 20.25 mL | Reverse Oil Total | 7.875 mL | Volume Oil Total | 28.125 mL |
| Tank Configuration | N/A | Tank A Conditioner | Fire | Tank B Conditioner | Fire |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 5 | 14 | 3 | A | 185 | 0.0 | 7.9 | 7.9 | 8325 |
| 2 | 4L | 5R | 2 | 14 | 3 | A | 64 | 7.9 | 11.8 | 3.9 | 2880 |
| 3 | 5L | 5R | 2 | 14 | 3 | A | 62 | 11.8 | 15.7 | 3.9 | 2790 |
| 4 | 6L | 6R | 3 | 18 | 3 | A | 87 | 15.7 | 23.3 | 7.6 | 3915 |
| 5 | 8L | 7R | 1 | 18 | 3 | A | 26 | 23.3 | 25.8 | 2.5 | 1170 |
| 6 | 13L | 15R | 2 | 18 | 3 | A | 26 | 25.8 | 30.9 | 5.1 | 1170 |
| 7 | 2L | 2R | 0 | 22 | 3 | A | 0 | 30.9 | 40.0 | 9.1 | 0 |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 3 | B | 0 | 40.0 | 30.0 | -10.0 | 0 |
| 2 | 15L | 17R | 2 | 22 | 3 | B | 18 | 30.0 | 23.8 | -6.2 | 810 |
| 3 | 9L | 11R | 2 | 18 | 3 | B | 42 | 23.8 | 18.7 | -5.1 | 1890 |
| 4 | 8L | 8R | 2 | 18 | 3 | B | 50 | 18.7 | 13.6 | -5.1 | 2250 |
| 5 | 6L | 7R | 1 | 18 | 3 | B | 28 | 13.6 | 11.1 | -2.5 | 1260 |
| 6 | 2L | 2R | 1 | 18 | 3 | B | 37 | 11.1 | 8.6 | -2.5 | 1665 |
| 7 | 2L | 2R | 0 | 14 | 3 | B | 0 | 8.6 | 0.0 | -8.6 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.21 | 1.24 | 1.04 | 1.12 | 1.29 | 2.3 |

