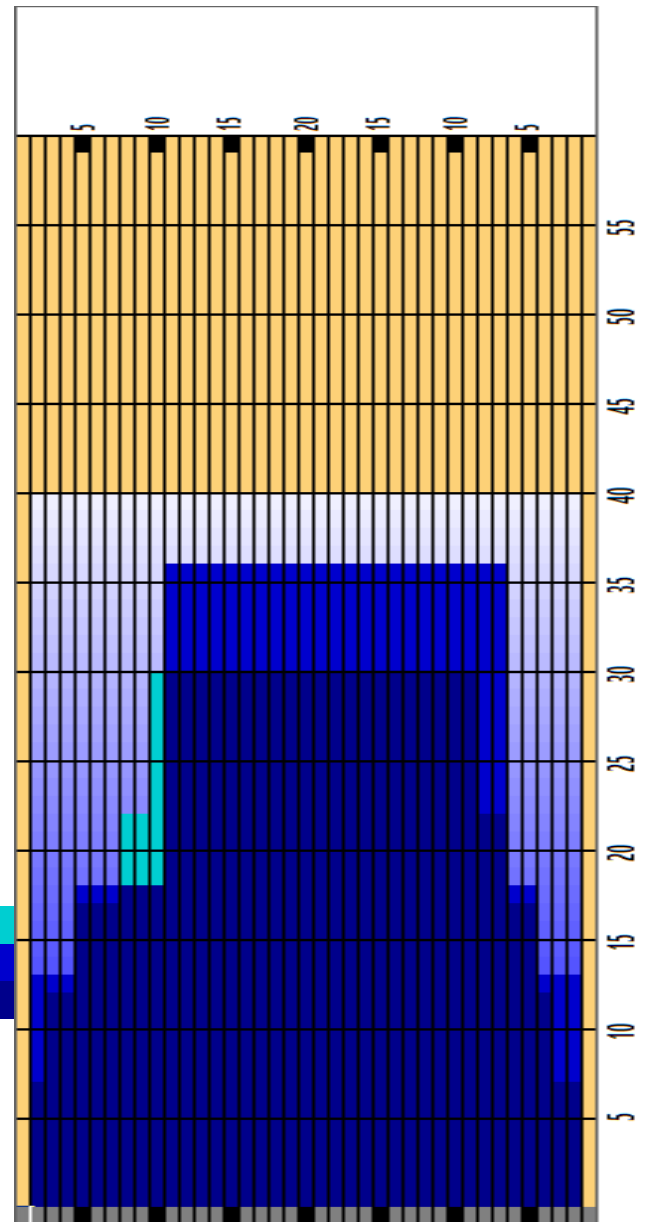


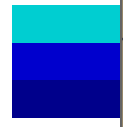
Oil Pattern Distance	40	Reverse Brush Drop	39	Oil Per Board	45 ul
Forward Oil Total	17.82 mL	Reverse Oil Total	13.365 mL	Volume Oil Total	31.185 mL
Tank Configuration	A-B	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	3	148	0.0	7.6	7.6	6660
2	3L	4R	2	18	3	68	7.6	12.7	5.1	3060
3	5L	5R	2	18	3	62	12.7	17.8	5.1	2790
4	8L	7R	2	18	3	52	17.8	22.9	5.1	2340
5	10L	9R	3	18	3	66	22.9	30.5	7.6	2970
6	2L	2R	0	18	3	0	30.5	40.0	9.5	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	40.0	36.0	-4.0	0
2	11L	7R	7	18	3	161	36.0	18.2	-17.8	7245
3	5L	5R	2	18	3	62	18.2	13.1	-5.1	2790
4	2L	2R	2	18	3	74	13.1	8.0	-5.1	3330
5	2L	2R	0	10	3	0	8.0	0.0	-8.0	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.31	1.29	1	1	1.03	2.03

