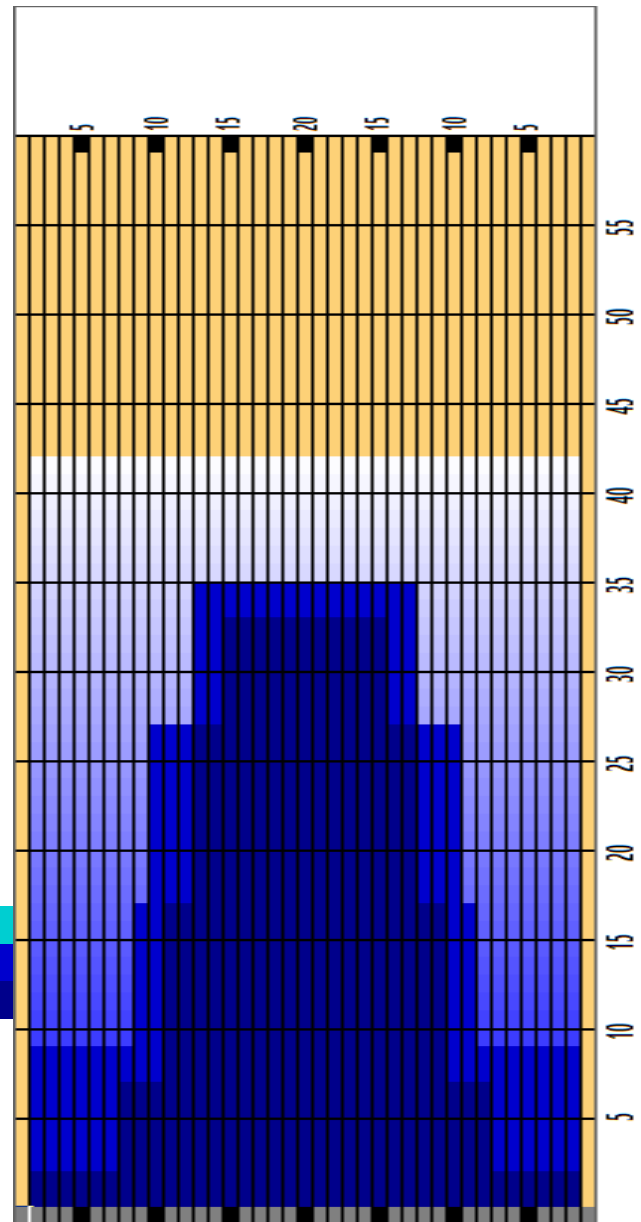


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	13.35 mL	Reverse Oil Total	14.7 mL	Volume Oil Total	28.05 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	3700
2	8L	8R	2	18	3	A	50	2.5	7.6	5.1	2500
3	11L	11R	4	18	3	A	76	7.6	17.8	10.2	3800
4	13L	13R	3	22	3	A	45	17.8	27.1	9.3	2250
5	15L	15R	2	22	3	A	22	27.1	33.3	6.2	1100
6	2L	2R	0	22	3	A	0	33.3	42.0	8.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	42.0	35.0	-7.0	0
2	13L	13R	4	14	3	B	60	35.0	27.1	-7.9	3000
3	10L	10R	5	14	3	B	105	27.1	17.2	-9.9	5250
4	9L	9R	4	14	3	B	92	17.2	9.3	-7.9	4600
5	2L	2R	1	14	3	B	37	9.3	7.4	-1.9	1850
6	2L	2R	0	10	3	B	0	7.4	0.0	-7.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9	2.11	1.03	1.03	2.11	9

