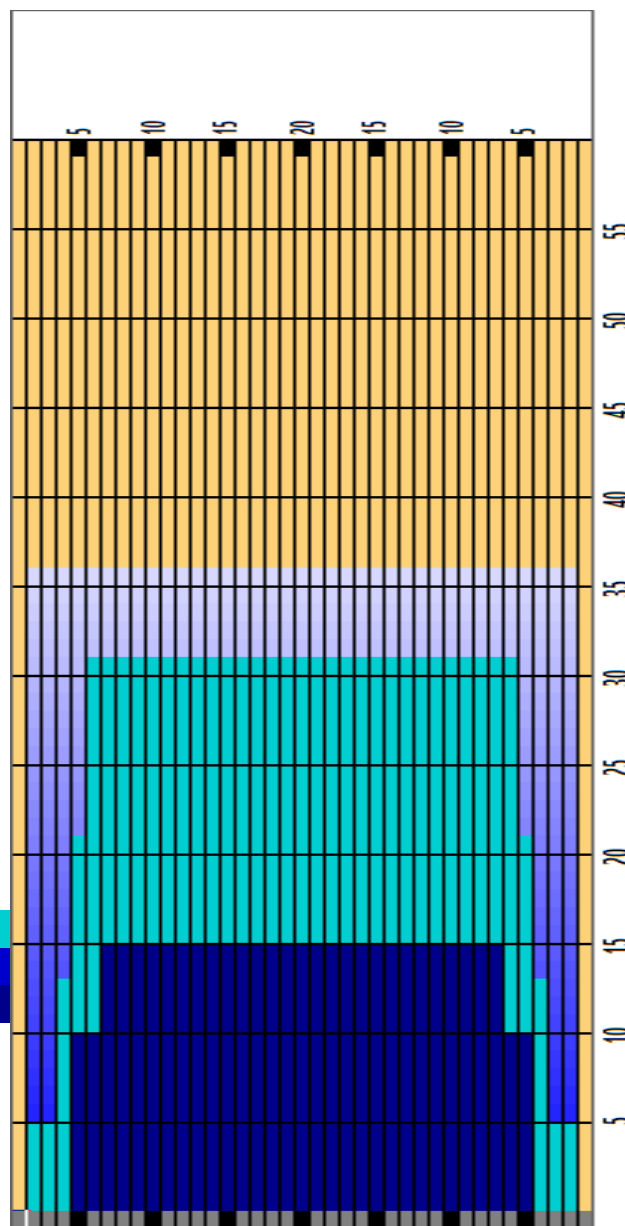


Oil Pattern Distance	36	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	22.8 mL	Reverse Oil Total	5.8 mL	Volume Oil Total	28.6 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	B	148	0.0	5.9	5.9	7400
2	4L	4R	3	18	3	B	99	5.9	13.5	7.6	4950
3	5L	5R	3	18	3	B	93	13.5	21.1	7.6	4650
4	6L	6R	4	18	3	B	116	21.1	31.3	10.2	5800
5	2L	2R	0	22	3	B	0	31.3	36.0	4.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	36.0	15.0	-21.0	0
2	7L	7R	2	18	4	B	54	15.0	9.9	-5.1	2700
3	5L	5R	2	14	4	B	62	9.9	6.0	-3.9	3100
4	2L	2R	0	14	4	B	0	6.0	0.0	-6.0	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.58	1	1	1	1	1.58

