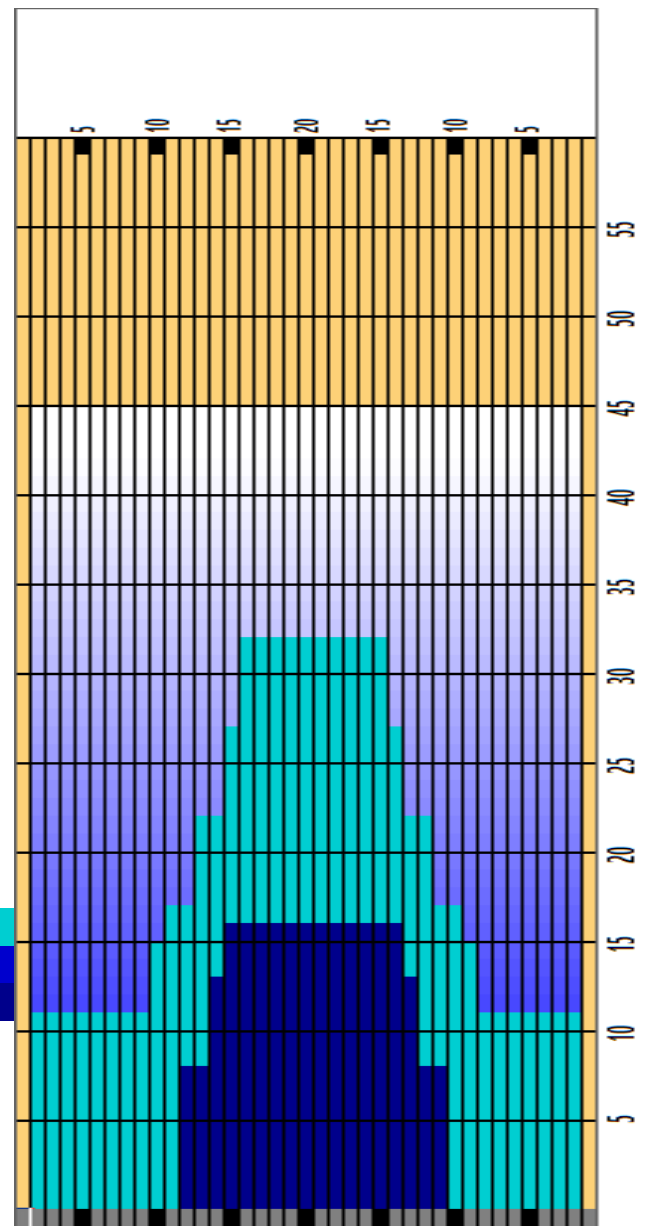
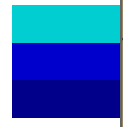


Oil Pattern Distance	45	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	23.65 mL	Reverse Oil Total	2.9 mL	Volume Oil Total	26.55 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	9	10	3	A	333	0.0	11.3	11.3	16650
2	10L	9R	2	14	3	A	44	11.3	15.2	3.9	2200
3	11L	10R	1	14	3	A	20	15.2	17.1	1.9	1000
4	13L	12R	2	18	3	A	32	17.1	22.2	5.1	1600
5	15L	14R	2	18	3	A	24	22.2	27.3	5.1	1200
6	16L	15R	2	18	3	A	20	27.3	32.4	5.1	1000
7	2L	2R	0	22	3	A	0	32.4	40.0	7.6	0
8	2L	2R	0	26	3	A	0	40.0	45.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	45.0	16.0	-29.0	0
2	15L	14R	1	22	3	A	12	16.0	12.9	-3.1	600
3	14L	13R	2	18	3	A	28	12.9	7.8	-5.1	1400
4	12L	11R	1	14	3	A	18	7.8	5.9	-1.9	900
5	2L	2R	0	10	3	A	0	5.9	0.0	-5.9	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.44	2.04	1.15	1.07	1.83	2.44

