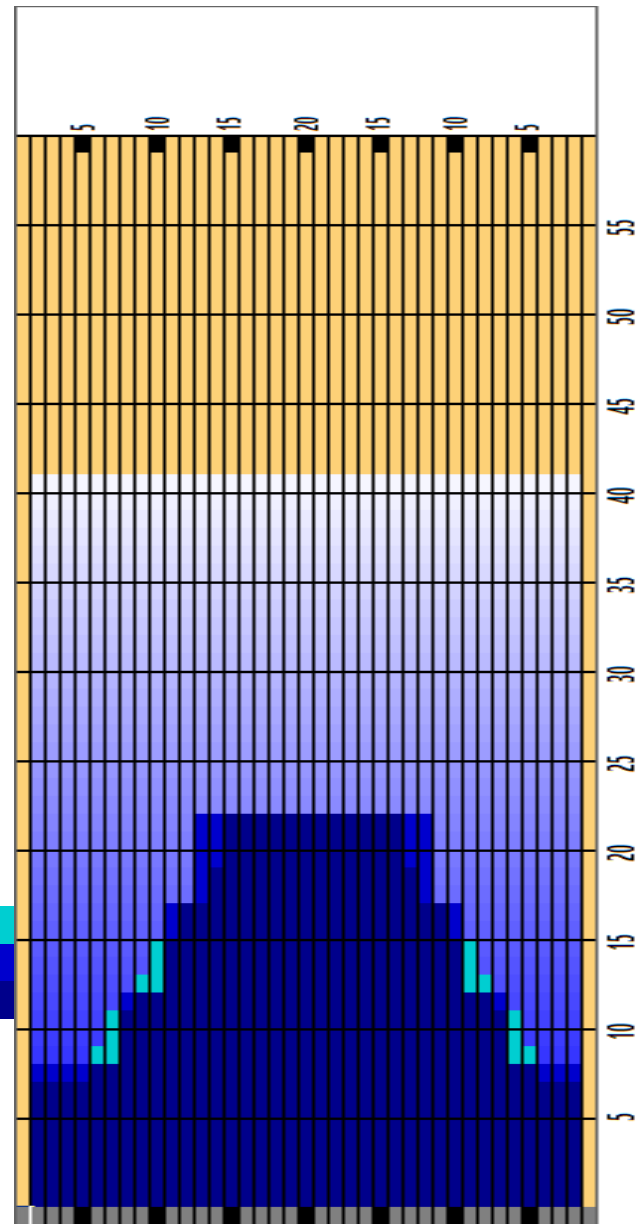


Oil Pattern Distance	41	Reverse Brush Drop	32	Oil Per Board	50 ul
Forward Oil Total	16.65 mL	Reverse Oil Total	9.9 mL	Volume Oil Total	26.55 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	B	185	0.0	7.9	7.9	9250
2	6L	5R	1	14	3	B	30	7.9	9.8	1.9	1500
3	7L	6R	1	14	3	B	28	9.8	11.7	1.9	1400
4	9L	8R	1	14	3	B	24	11.7	13.6	1.9	1200
5	10L	9R	1	14	3	B	22	13.6	15.5	1.9	1100
6	12L	11R	1	14	3	B	18	15.5	17.4	1.9	900
7	14L	13R	1	18	3	B	14	17.4	19.9	2.5	700
8	15L	14R	1	18	3	B	12	19.9	22.4	2.5	600
9	2L	2R	0	22	3	B	0	22.4	33.0	10.6	0
10	2L	2R	0	30	3	B	0	33.0	41.0	8.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	41.0	22.0	-19.0	0
2	13L	12R	2	18	3	B	32	22.0	16.9	-5.1	1600
3	11L	10R	2	18	3	B	40	16.9	11.8	-5.1	2000
4	8L	7R	2	14	3	B	52	11.8	7.9	-3.9	2600
5	2L	2R	2	10	3	B	74	7.9	5.1	-2.8	3700
6	2L	2R	0	10	3	B	0	5.1	0.0	-5.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.63	1.49	1.03	1.01	1.35	2.38

