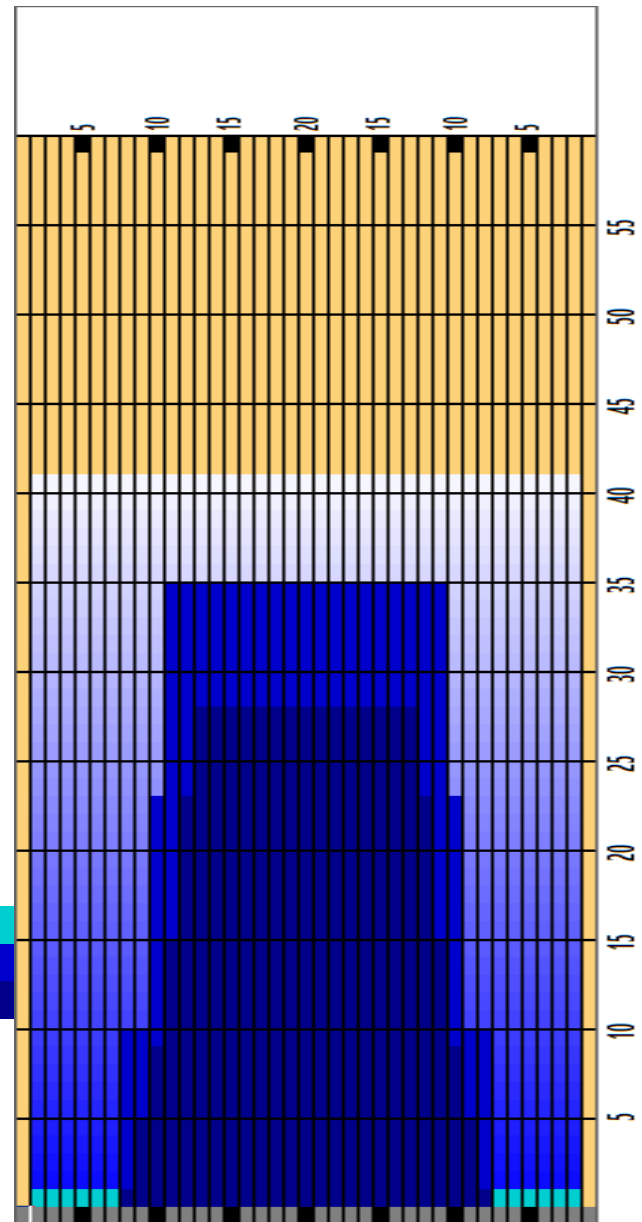


Oil Pattern Distance	41	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	15 mL	Reverse Oil Total	10.3 mL	Volume Oil Total	25.3 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	3700
2	9L	9R	2	14	3	A	46	1.9	5.8	3.9	2300
3	10L	10R	2	14	3	A	42	5.8	9.7	3.9	2100
4	11L	11R	3	14	3	A	57	9.7	15.6	5.9	2850
5	12L	12R	3	18	3	A	51	15.6	23.2	7.6	2550
6	13L	13R	2	18	3	A	30	23.2	28.3	5.1	1500
7	2L	2R	0	18	3	A	0	28.3	41.0	12.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	41.0	35.0	-6.0	0
2	11L	11R	4	22	3	B	76	35.0	22.6	-12.4	3800
3	10L	10R	5	18	3	B	105	22.6	9.9	-12.7	5250
4	8L	8R	1	18	3	B	25	9.9	7.4	-2.5	1250
5	2L	2R	0	10	3	B	0	7.4	0.0	-7.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	12	1.97	1	1	1.97	12

