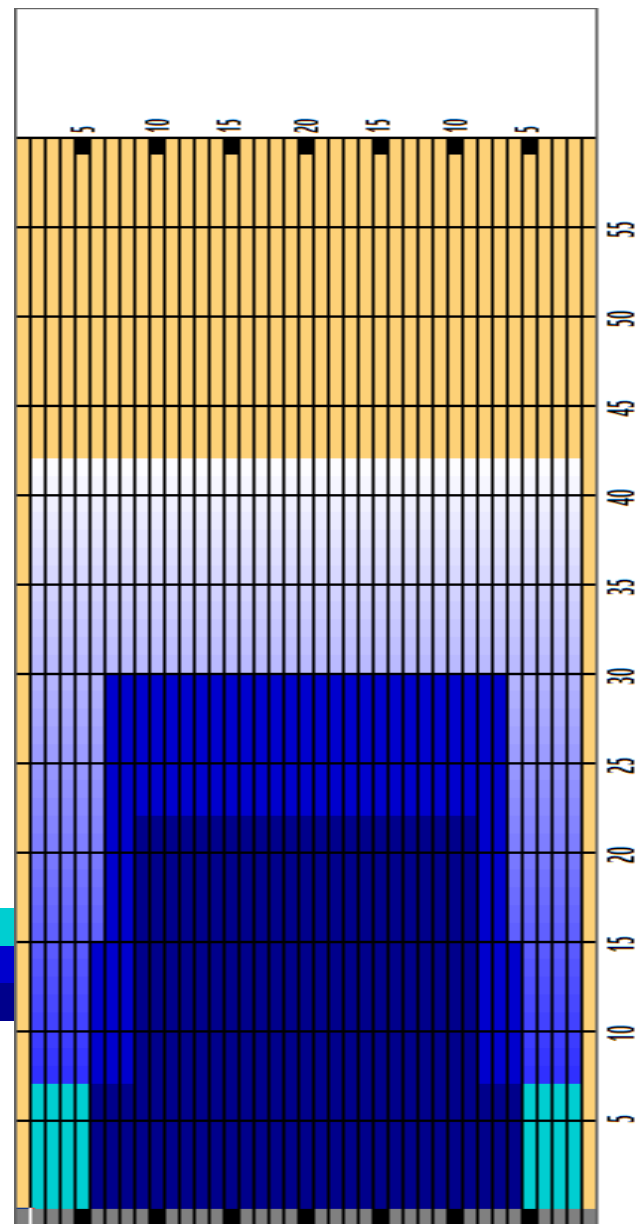


Oil Pattern Distance	42	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	14.3 mL	Reverse Oil Total	12.45 mL	Volume Oil Total	26.75 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	A	111	0.0	5.1	5.1	5550
2	2L	2R	1	18	3	A	37	5.1	7.6	2.5	1850
3	9L	9R	6	18	3	A	138	7.6	22.9	15.3	6900
4	2L	2R	0	18	3	A	0	22.9	42.0	19.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	42.0	30.0	-12.0	0
2	7L	7R	6	18	3	B	162	30.0	14.7	-15.3	8100
3	6L	6R	3	14	3	B	87	14.7	8.8	-5.9	4350
4	2L	2R	0	10	3	B	0	8.8	0.0	-8.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.97	1.07	1	1	1.07	2.97

