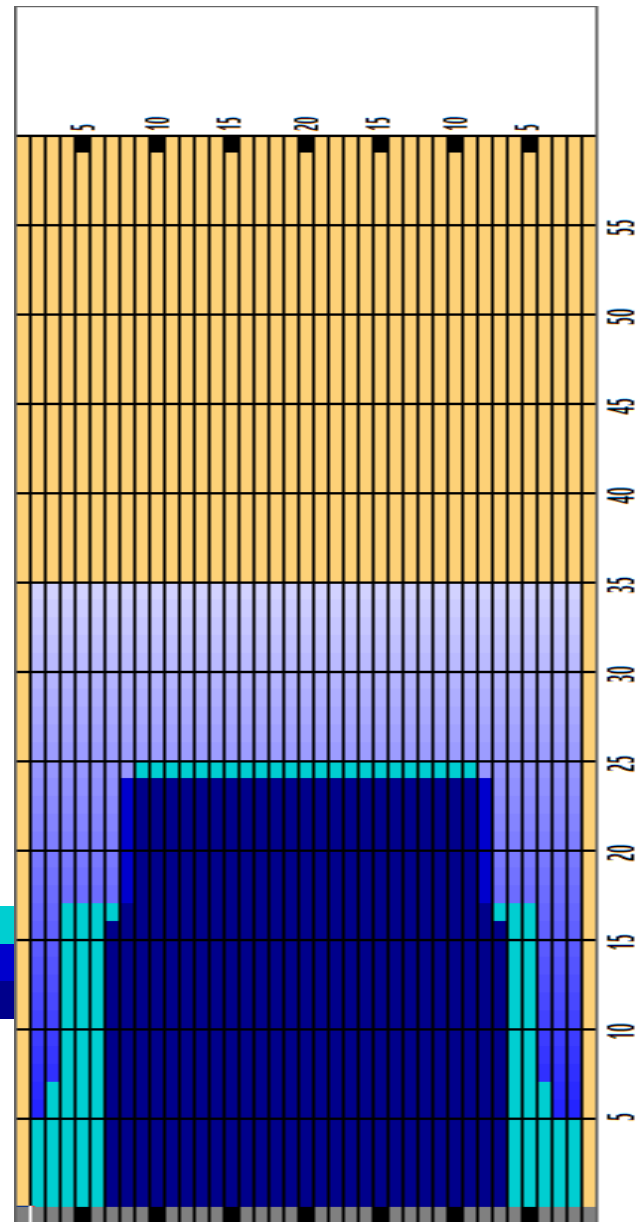


Oil Pattern Distance	35	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	17.1 mL	Reverse Oil Total	7.8 mL	Volume Oil Total	24.9 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	A	111	0.0	5.1	5.1	5550
2	3L	4R	1	18	3	A	34	5.1	7.6	2.5	1700
3	4L	5R	4	18	3	A	128	7.6	17.8	10.2	6400
4	9L	9R	3	18	3	A	69	17.8	25.4	7.6	3450
5	2L	2R	0	18	3	A	0	25.4	35.0	9.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	35.0	24.0	-11.0	0
2	8L	8R	3	18	3	B	75	24.0	16.4	-7.6	3750
3	7L	7R	3	18	3	B	81	16.4	8.8	-7.6	4050
4	2L	2R	0	18	3	B	0	8.8	0.0	-8.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.18	1.04	1	1	1.04	2.5

