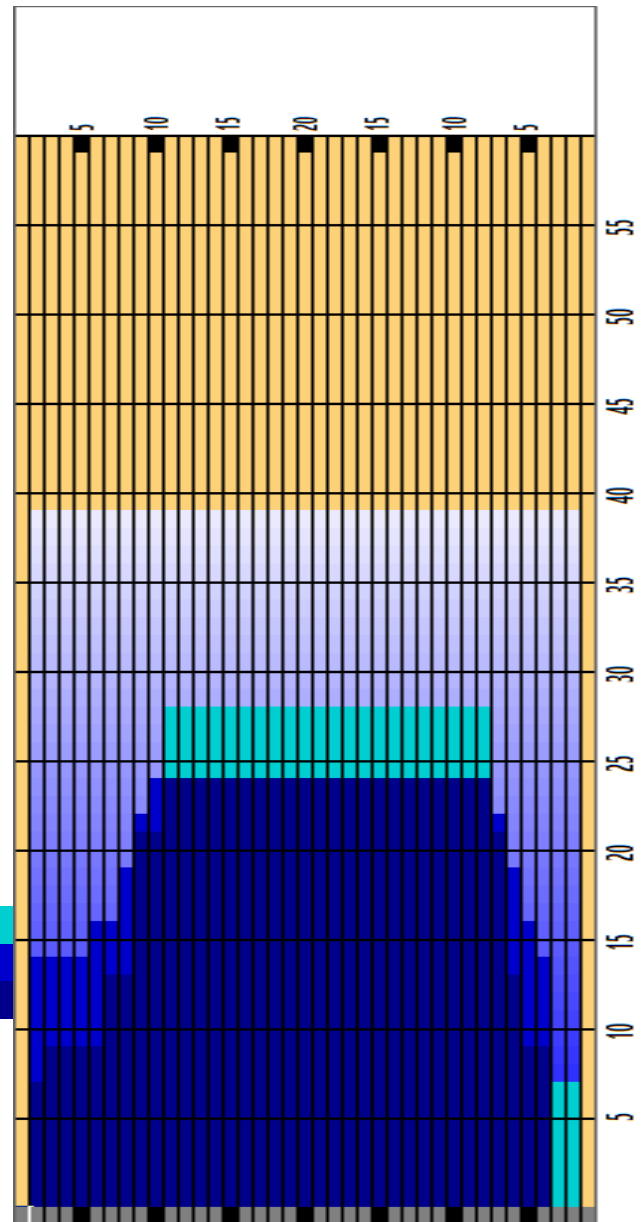


Oil Pattern Distance	39	Reverse Brush Drop	35	Oil Per Board	45 ul
Forward Oil Total	18.72 mL	Reverse Oil Total	9.45 mL	Volume Oil Total	28.17 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	A	185	0.0	7.9	7.9	8325
2	3L	4R	1	14	3	A	34	7.9	9.8	1.9	1530
3	7L	6R	2	14	3	A	56	9.8	13.7	3.9	2520
4	9L	7R	3	18	3	A	75	13.7	21.3	7.6	3375
5	11L	8R	3	18	3	A	66	21.3	28.9	7.6	2970
6	2L	2R	0	18	3	A	0	28.9	39.0	10.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	39.0	24.0	-15.0	0
2	10L	8R	1	18	3	B	23	24.0	21.5	-2.5	1035
3	9L	7R	1	18	3	B	25	21.5	19.0	-2.5	1125
4	8L	6R	1	18	3	B	27	19.0	16.5	-2.5	1215
5	6L	5R	1	18	3	B	30	16.5	14.0	-2.5	1350
6	2L	4R	3	14	3	B	105	14.0	8.1	-5.9	4725
7	2L	2R	0	14	3	B	0	8.1	0.0	-8.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.14	1.17	1	1	1	1.94

