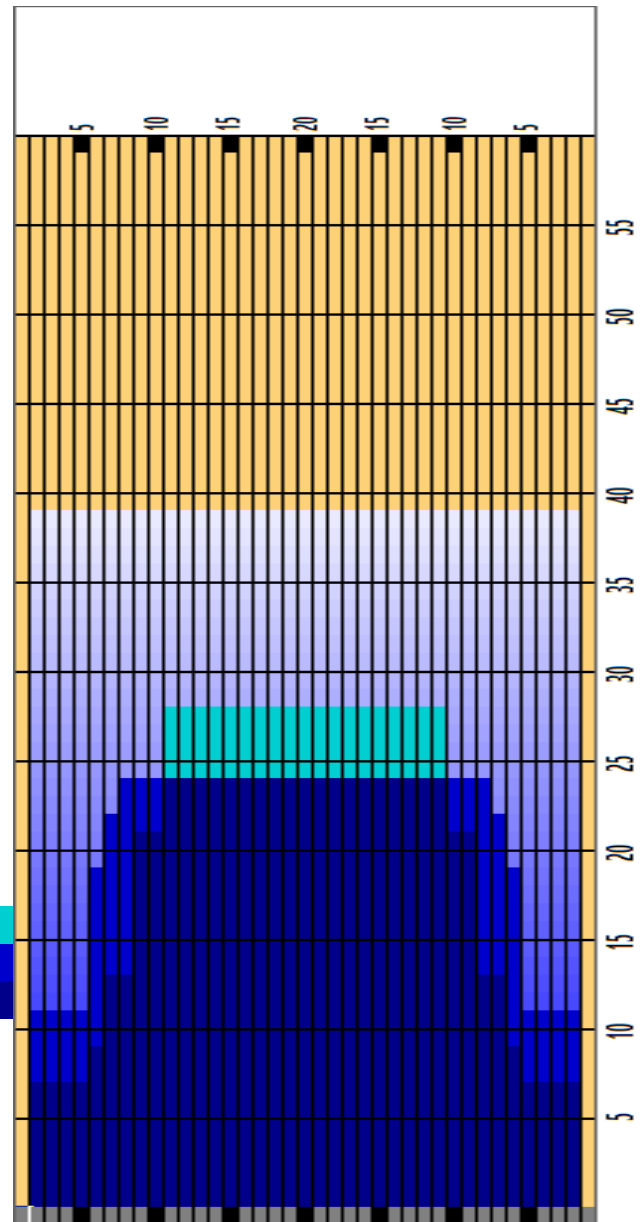


Oil Pattern Distance	39	Reverse Brush Drop	35	Oil Per Board	45 ul
Forward Oil Total	17.73 mL	Reverse Oil Total	9.585 mL	Volume Oil Total	27.315 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	A	185	0.0	7.9	7.9	8325
2	6L	6R	1	14	3	A	29	7.9	9.8	1.9	1305
3	7L	7R	2	14	3	A	54	9.8	13.7	3.9	2430
4	9L	9R	3	18	3	A	69	13.7	21.3	7.6	3105
5	11L	11R	3	18	3	A	57	21.3	28.9	7.6	2565
6	2L	2R	0	18	3	A	0	28.9	39.0	10.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	39.0	24.0	-15.0	0
2	8L	8R	1	18	3	B	25	24.0	21.5	-2.5	1125
3	7L	7R	1	18	3	B	27	21.5	19.0	-2.5	1215
4	6L	6R	3	18	3	B	87	19.0	11.4	-7.6	3915
5	2L	2R	2	18	3	B	74	11.4	6.3	-5.1	3330
6	2L	2R	0	14	3	B	0	6.3	0.0	-6.3	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance        NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.28	1.13	1	1	1.13	2.28

