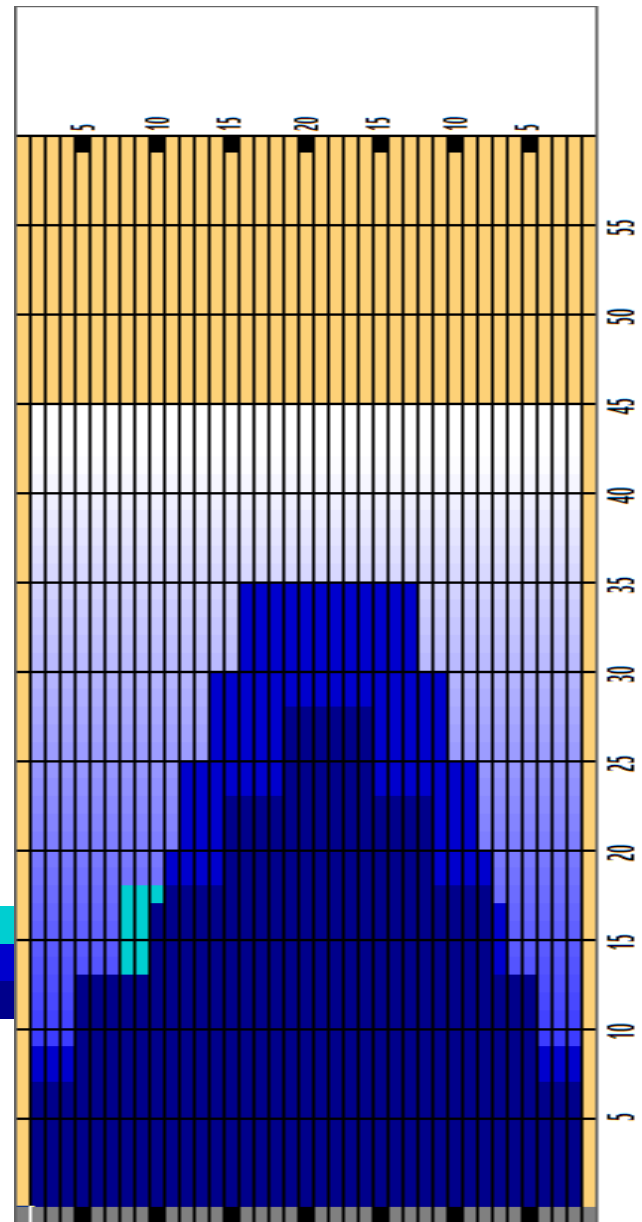


| | | | | | |
|----------------------|-----------|--------------------|-----------|--------------------|----------|
| Oil Pattern Distance | 45 | Reverse Brush Drop | 38 | Oil Per Board | 45 ul |
| Forward Oil Total | 15.165 mL | Reverse Oil Total | 11.925 mL | Volume Oil Total | 27.09 mL |
| Tank Configuration | N/A | Tank A Conditioner | Fire | Tank B Conditioner | Fire |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 5 | 14 | 3 | A | 185 | 0.0 | 7.9 | 7.9 | 8325 |
| 2 | 5L | 5R | 2 | 18 | 3 | A | 62 | 7.9 | 13.0 | 5.1 | 2790 |
| 3 | 8L | 8R | 2 | 18 | 3 | A | 50 | 13.0 | 18.1 | 5.1 | 2250 |
| 4 | 15L | 12R | 2 | 18 | 3 | A | 28 | 18.1 | 23.2 | 5.1 | 1260 |
| 5 | 19L | 16R | 2 | 18 | 3 | A | 12 | 23.2 | 28.3 | 5.1 | 540 |
| 6 | 2L | 2R | 0 | 18 | 3 | A | 0 | 28.3 | 45.0 | 16.7 | 0 |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 3 | B | 0 | 45.0 | 35.0 | -10.0 | 0 |
| 2 | 16L | 13R | 2 | 18 | 3 | B | 24 | 35.0 | 29.9 | -5.1 | 1080 |
| 3 | 14L | 11R | 2 | 18 | 3 | B | 32 | 29.9 | 24.8 | -5.1 | 1440 |
| 4 | 12L | 9R | 2 | 18 | 3 | B | 40 | 24.8 | 19.7 | -5.1 | 1800 |
| 5 | 11L | 8R | 1 | 18 | 3 | B | 22 | 19.7 | 17.2 | -2.5 | 990 |
| 6 | 10L | 7R | 2 | 14 | 3 | B | 48 | 17.2 | 13.3 | -3.9 | 2160 |
| 7 | 5L | 5R | 2 | 14 | 3 | B | 62 | 13.3 | 9.4 | -3.9 | 2790 |
| 8 | 2L | 2R | 1 | 14 | 3 | B | 37 | 9.4 | 7.5 | -1.9 | 1665 |
| 9 | 2L | 2R | 0 | 14 | 3 | B | 0 | 7.5 | 0.0 | -7.5 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.93 | 1.76 | 1.19 | 1.03 | 1.38 | 2.8 |

