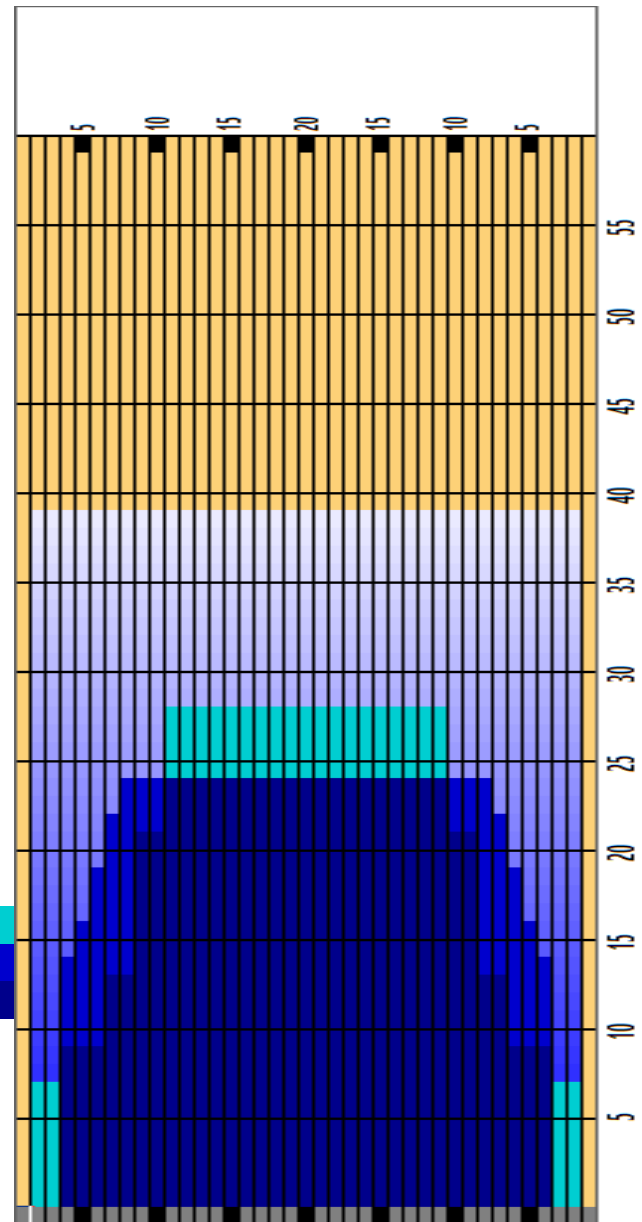


|                      |          |                    |          |                    |           |
|----------------------|----------|--------------------|----------|--------------------|-----------|
| Oil Pattern Distance | 39       | Reverse Brush Drop | 35       | Oil Per Board      | 45 ul     |
| Forward Oil Total    | 17.91 mL | Reverse Oil Total  | 9.495 mL | Volume Oil Total   | 27.405 mL |
| Tank Configuration   | N/A      | Tank A Conditioner | Fire     | Tank B Conditioner | Fire      |

|   | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 5     | 14    | 3      | A    | 185     | 0.0   | 7.9  | 7.9  | 8325  |
| 2 | 4L    | 4R   | 1     | 14    | 3      | A    | 33      | 7.9   | 9.8  | 1.9  | 1485  |
| 3 | 7L    | 7R   | 2     | 14    | 3      | A    | 54      | 9.8   | 13.7 | 3.9  | 2430  |
| 4 | 9L    | 9R   | 3     | 18    | 3      | A    | 69      | 13.7  | 21.3 | 7.6  | 3105  |
| 5 | 11L   | 11R  | 3     | 18    | 3      | A    | 57      | 21.3  | 28.9 | 7.6  | 2565  |
| 6 | 2L    | 2R   | 0     | 18    | 3      | A    | 0       | 28.9  | 39.0 | 10.1 | 0     |

|   | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 30    | 3      | B    | 0       | 39.0  | 24.0 | -15.0 | 0     |
| 2 | 8L    | 8R   | 1     | 18    | 3      | B    | 25      | 24.0  | 21.5 | -2.5  | 1125  |
| 3 | 7L    | 7R   | 1     | 18    | 3      | B    | 27      | 21.5  | 19.0 | -2.5  | 1215  |
| 4 | 6L    | 6R   | 1     | 18    | 3      | B    | 29      | 19.0  | 16.5 | -2.5  | 1305  |
| 5 | 5L    | 5R   | 1     | 18    | 3      | B    | 31      | 16.5  | 14.0 | -2.5  | 1395  |
| 6 | 4L    | 4R   | 3     | 14    | 3      | B    | 99      | 14.0  | 8.1  | -5.9  | 4455  |
| 7 | 2L    | 2R   | 0     | 14    | 3      | B    | 0       | 8.1   | 0.0  | -8.1  | 0     |



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.14                 | 1.13                | 1                   | 1                    | 1.13                | 2.14                 |

