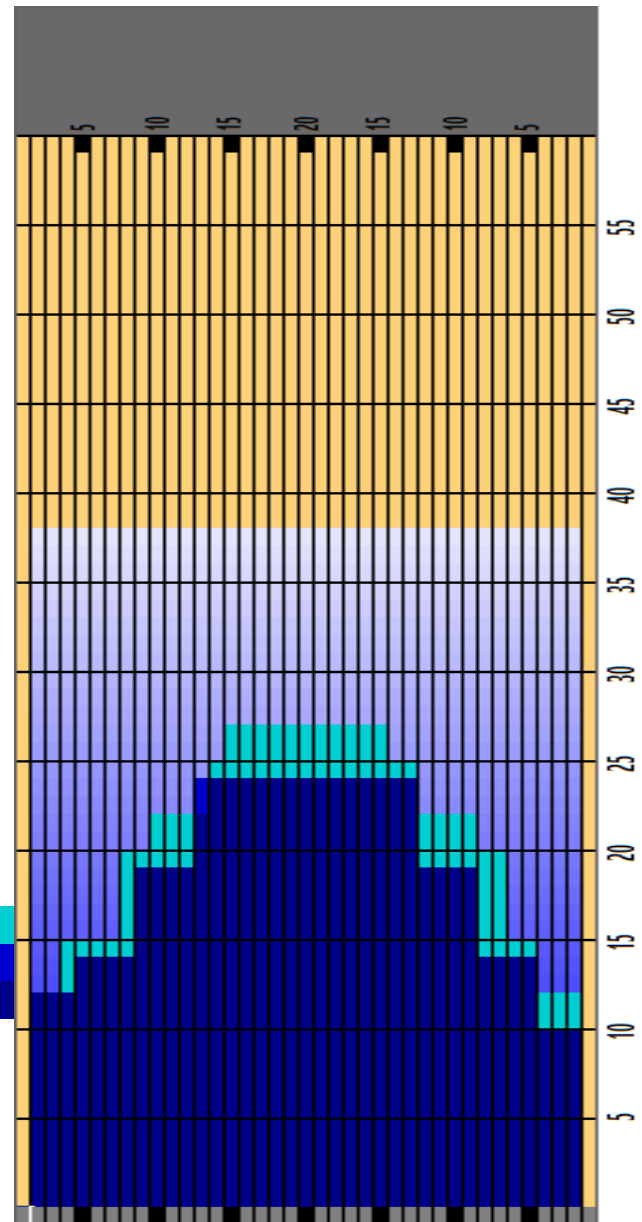


Oil Pattern Distance	38	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	17.65 mL	Reverse Oil Total	10.75 mL	Volume Oil Total	28.4 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	18	4	A	222	0.0	12.7	12.7	11100
2	4L	5R	1	18	3	A	32	12.7	15.2	2.5	1600
3	8L	7R	2	18	3	A	52	15.2	20.3	5.1	2600
4	10L	9R	1	18	3	A	22	20.3	22.8	2.5	1100
5	14L	13R	1	18	3	A	14	22.8	25.3	2.5	700
6	15L	15R	1	18	3	A	11	25.3	27.8	2.5	550
7	2L	2R	0	26	3	A	0	27.8	38.0	10.2	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	B	0	38.0	24.0	-14.0	0
2	13L	13R	2	18	3	B	30	24.0	18.9	-5.1	1500
3	9L	9R	2	18	4	B	46	18.9	13.8	-5.1	2300
4	5L	5R	1	14	4	B	31	13.8	11.9	-1.9	1550
5	2L	5R	1	14	4	B	34	11.9	10.0	-1.9	1700
6	2L	2R	2	14	4	B	74	10.0	6.1	-3.9	3700
7	2L	2R	0	14	4	B	0	6.1	0.0	-6.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.92	1.32	1.03	1.02	1.3	1.96

