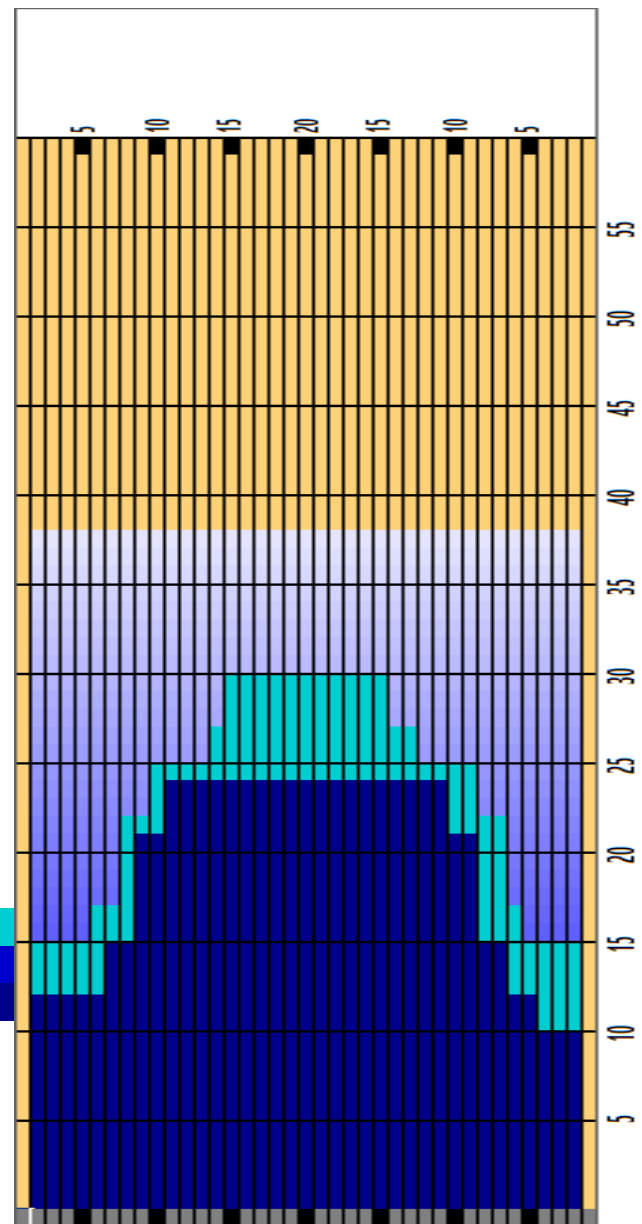


Oil Pattern Distance	38	Reverse Brush Drop	30	Oil Per Board	50 ul
Forward Oil Total	19.35 mL	Reverse Oil Total	8.15 mL	Volume Oil Total	27.5 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	18	4	A	259	0.0	15.3	15.3	12950
2	6L	6R	1	18	3	A	29	15.3	17.8	2.5	1450
3	8L	7R	2	18	3	A	52	17.8	22.9	5.1	2600
4	10L	9R	1	18	3	A	22	22.9	25.4	2.5	1100
5	14L	13R	1	18	3	A	14	25.4	27.9	2.5	700
6	15L	15R	1	18	3	A	11	27.9	30.4	2.5	550
7	2L	2R	0	26	3	A	0	30.4	38.0	7.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	38.0	24.0	-14.0	0
2	11L	11R	1	22	3	B	19	24.0	20.9	-3.1	950
3	9L	9R	2	22	3	B	46	20.9	14.7	-6.2	2300
4	7L	7R	1	18	4	B	27	14.7	12.2	-2.5	1350
5	2L	5R	1	18	4	B	34	12.2	9.7	-2.5	1700
6	2L	2R	1	14	4	B	37	9.7	7.8	-1.9	1850
7	2L	2R	0	14	4	B	0	7.8	0.0	-7.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.98	1.22	1.03	1.02	1.2	1.98

