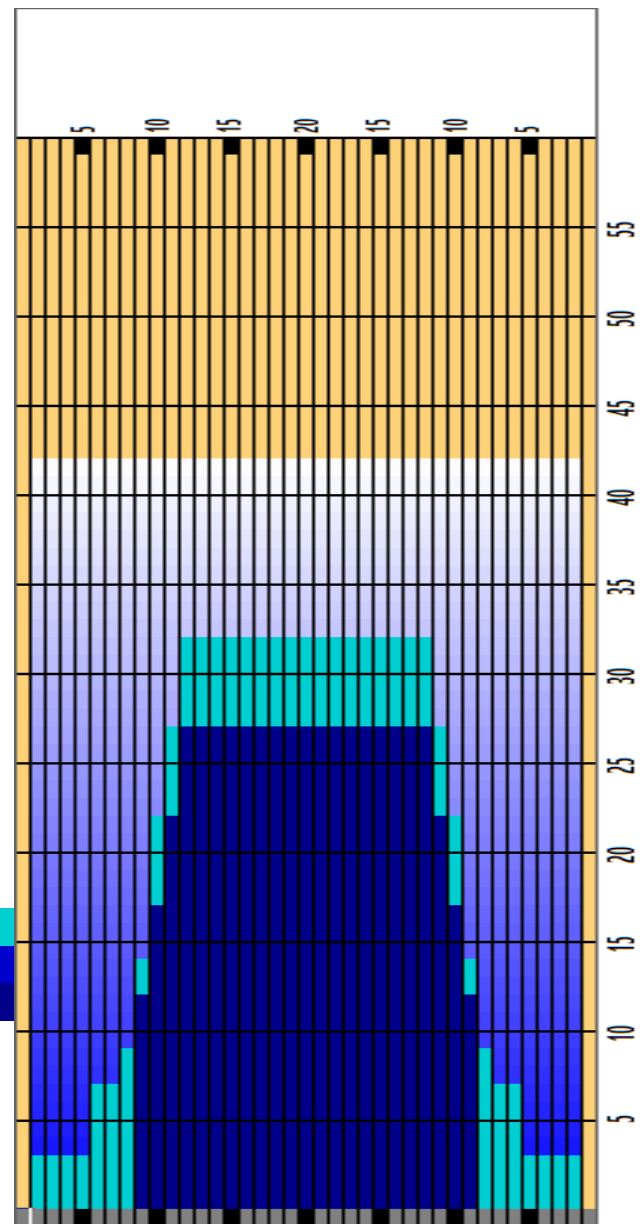


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	18.75 mL	Reverse Oil Total	8 mL	Volume Oil Total	26.75 mL
Tank Configuration	N/A	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	6L	6R	2	14	3	A	58	3.9	7.8	3.9	2900
3	8L	8R	1	14	3	A	25	7.8	9.7	1.9	1250
4	9L	9R	2	18	3	A	46	9.7	14.8	5.1	2300
5	10L	10R	3	18	3	A	63	14.8	22.4	7.6	3150
6	11L	11R	2	18	3	A	38	22.4	27.5	5.1	1900
7	12L	12R	2	18	3	A	34	27.5	32.6	5.1	1700
8	12L	12R	0	22	3	A	0	32.6	42.0	9.4	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	42.0	27.0	-15.0	0
2	12L	12R	2	18	3	B	34	27.0	21.9	-5.1	1700
3	11L	11R	2	18	3	B	38	21.9	16.8	-5.1	1900
4	10L	10R	2	18	3	B	42	16.8	11.7	-5.1	2100
5	9L	9R	2	18	3	B	46	11.7	6.6	-5.1	2300
6	2L	2R	0	14	3	B	0	6.6	0.0	-6.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6.05	1.58	1	1	1.58	6.05

