

Event: 2019 USBC Women's Championships **Dates:** April 20 - June 29, 2019
Center: Northrock Lanes **City / ST:** Wichita, KS
Lanes: 44 **Surface:** Pro-Anvilane (G2) **Mechanic:** Northrock Lanes Staff
Contact: James O'Connor **USBC:** Greg Moore

- Set Up:** **Machines:** Flex Walkers **Oil:** _____ **Cleaner:** _____
- | | | | |
|--------------------------|---|--------------------------|--|
| <input type="checkbox"/> | Locate and look over machines | <input type="checkbox"/> | Warm pump / check volume @ 50 mics |
| <input type="checkbox"/> | Locate and inventory oil, cleaner, cloth | <input type="checkbox"/> | Check cleaner volume output 28-32 mils |
| <input type="checkbox"/> | Locate chargers and find clean circuits | <input type="checkbox"/> | Download patterns / record what slots |
| <input type="checkbox"/> | Plug in machines | <input type="checkbox"/> | Set daily planner correctly / check |
| <input type="checkbox"/> | Spare parts, funnels, graduated cylinders | <input type="checkbox"/> | Volume check patterns |
| <input type="checkbox"/> | Mix cleaner @ desired ratio, Min. 5 gallons | <input type="checkbox"/> | Clean only lane and spot check |
| <input type="checkbox"/> | Wipe down machine | <input type="checkbox"/> | Run lanes / watch speeds / auto adjust |
| <input type="checkbox"/> | Fill fluids | <input type="checkbox"/> | Check travel distance |
| <input type="checkbox"/> | Check outputs / inputs | <input type="checkbox"/> | Tape patterns to match machines |
| <input type="checkbox"/> | Check Walker settings if nec. | <input type="checkbox"/> | Adjust guide rollers if nec. |

Machine Settings:

Last Squirt	52	Buffer Lift	0	Lane/Lane-Subway	
Backend Strip speed	N/A	Drop Brush			118
Duster stops mach.	0	Oil to Brush	60	Lane/Lane-Common	
LDS stops machine	729	Cleaner Pump Starts	70		105
Lift Duster		Lower Squeegee	70	Turns	
Brush turns on	7	Unwind Duster	57		131
					131

Out the Door List:

- | | | | |
|--------------------------|-------------------------------|--------------------------|---------------------------------|
| <input type="checkbox"/> | Wipe machine thoroughly | <input type="checkbox"/> | Orange caps / lock covers |
| <input type="checkbox"/> | Wrap chargers / spare parts | <input type="checkbox"/> | Pack up take up device |
| <input type="checkbox"/> | Gather / clean funnels, tubes | <input type="checkbox"/> | Zip tie cardboard to skidplates |
| <input type="checkbox"/> | Rinse mixing jugs | <input type="checkbox"/> | Crate up everything listed |
| <input type="checkbox"/> | Box and pile leftover product | <input type="checkbox"/> | Notify center / trucking |

April, 2019 Installation Checklist:

Double Check All Machines For:

- D/S settings and patterns to program sheets
- Team settings and patterns to program sheets
- 7 day daily planner to WC oil pattern
- Cleaner volume at 4:1 = 10 mils
- Cleaner mixture at 4:1 = 32 mils
- Oil pump at 46 - 50 - 52 mics

Run machines And:

- Watch speeds, buffer speed
- Run times , A/B valve times
- Tape and match at 15', 25', and 35;

Train Management & Lane Crew:

- Dump and fill
- Calibration checks (management only)
- Cleaning
- Walking and numbers
- Set routine

Set up shop

- Clean everything
- Store product
- Tools
- Mops
- Prep cart
- Copies of daily and per squad checklists in binder