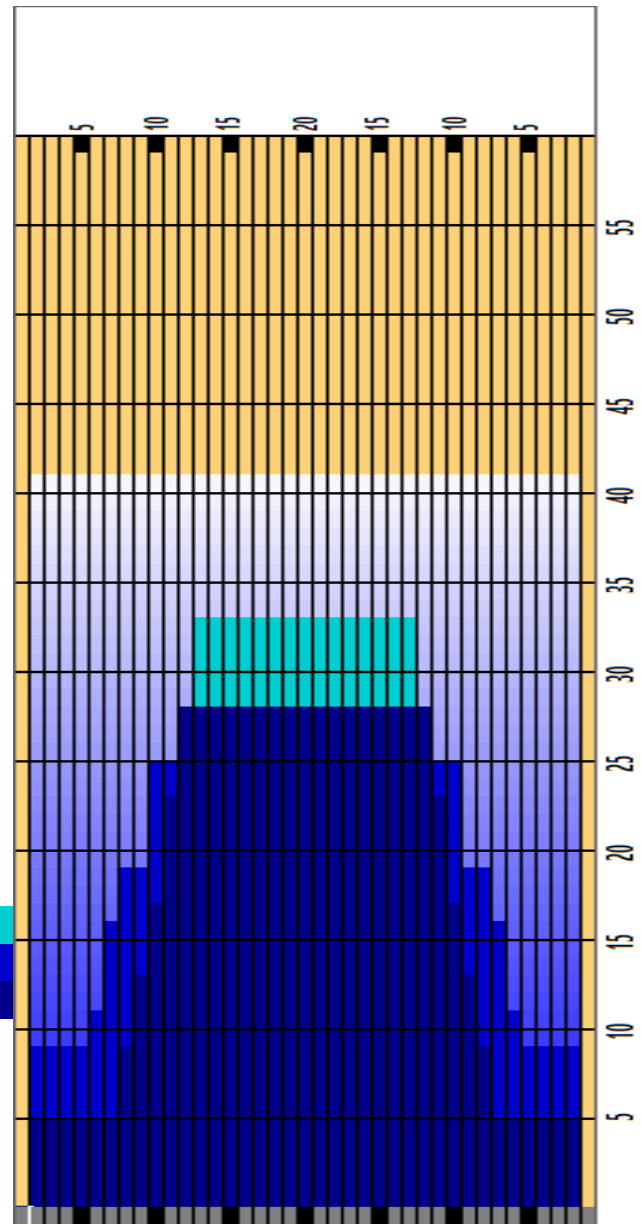


Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	40 ul
Forward Oil Total	16.28 mL	Reverse Oil Total	8.16 mL	Volume Oil Total	24.44 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	5920
2	8L	8R	2	14	3	A	50	5.9	9.8	3.9	2000
3	9L	9R	2	14	3	A	46	9.8	13.7	3.9	1840
4	10L	10R	2	14	3	A	42	13.7	17.6	3.9	1680
5	11L	11R	3	14	3	A	57	17.6	23.5	5.9	2280
6	12L	12R	2	18	3	A	34	23.5	28.6	5.1	1360
7	13L	13R	2	18	3	A	30	28.6	33.7	5.1	1200
8	2L	2R	0	18	3	A	0	33.7	38.0	4.3	0
9	2L	2R	0	18	3	A	0	38.0	41.0	3.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	41.0	28.0	-13.0	0
2	12L	12R	1	22	3	B	17	28.0	24.9	-3.1	680
3	10L	10R	2	22	3	B	42	24.9	18.7	-6.2	1680
4	8L	8R	1	18	3	B	25	18.7	16.2	-2.5	1000
5	7L	7R	2	18	3	B	54	16.2	11.1	-5.1	2160
6	6L	6R	1	14	3	B	29	11.1	9.2	-1.9	1160
7	2L	2R	1	14	3	B	37	9.2	7.3	-1.9	1480
8	2L	2R	0	14	4	B	0	7.3	0.0	-7.3	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.31	1.49	1	1	1.49	4.31

